?	This is a special text character used in the labeling	BV	butterfly valve	Ct	Court	ES	end section	
	of existing features. It indicates a feature that has	Вур	bypass	Xarm	cross arm	Engr	engineer	
	an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.	C Gdrl	cable guardrail	Xbuck	cross buck	ESS	environmental sensor st	.ation
	lack of description, location accuracy of purpose.	Calc	calculate	Xsec	cross sections	Eq	equal	
Abn	abandoned	Cd	candela	Xing	crossing	Eq	equat i on	
Abut	abutment	CIP	cast iron pipe	Xrd	Crossroad	Evgr	evergreen	
Ac	acres	СВ	catch basin	Crn	crown	Exc	excavation	
Adj	adjusted	CRS	cationic rapid setting	CF	cubic feet	Exst	existing	
Aggr	aggregate	C Gd	cattle guard	M3	cubic meter	Exp	expansion	
Ahd	ahead	C To C	center to center	M3/s	cubic meters per second	Expy	Expressway	
ARV	air release valve	Cl or €	centerline	CY	cubic yard	E .	external of curve	
Align	alignment	Cm	centimeter	Cy/mi	cubic yards per mile	Extru	extruded	
Al	alley	Ch	chain	Culv	culvert	FOS	factor of safety	
Alt	alternate	Chnlk	chain-link	C&G	curb & gutter	F	Fahrenheit	
Alum	aluminum	Ch Blk	channel block	CI	curb inlet	FS	far side	
ADA	Americans with Disabilities Act	Ch Ch	channel change	CR	curb ramp	F	farad	
A	ampere	Chk	check	CS	curve to spiral	Fed	Federal	
&	and	Chsld	chiseled	C	cut	FP	feed point	
Appr	approach	Cir	circle	Dd Ld	dead load	Ft	feet/foot	
Approx	approximate	CI	class	Defl	deflection	Fn	fence	
ACP	asbestos cement pipe	Cl	clay	Defm	deformed	 Fn P	fence post	
Asph	asphalt	CIF	clay fill	Deg or D	degree	FO	fiber optic	
AC	asphalt cement	CI Hvy	clay heavy	Dint	delineate	FB	field book	
Assmd	assumed	CI Lm	clay loam	Dintr	delineator	FD	field drive	
	at	CInt	clean-out	Depr	depression	F	fill	
@ Atten	attenuation	Clr	clear	Desc	description	FAA	••••	3.7
Atten	automatic traffic recorder			Desc	detail	FS	fine aggregate angularity fine sand	У
		CI&gr Co S	clearing & grubbing coal slack	DWP		FH		
Ave	Avenue		combination		detectable warning panel		fire hydrant	
Avg	average	Comb.		Dtr Die	detour	FI	flange	
ADT	average daily traffic	Coml	commercial	Dia Dia	diameter	Flrd	flared	
Az	azimuth	Compr	compression	Dir	direction	FES	flared end section	
Bk	back	CADD	computer aided drafting & design	Dist	distance	F Bcn	flashing beacon	
BF	back face	Conc	concrete	DM	disturbed material	FA	flight auger sample	
Bs	backsight	Cond	conductor	DB	ditch block	FL -	flow line	
Balc	balcony	Const	construction	DG	ditch grade	Ftg	footing	
B Wire	barbed wire	Cont	continuous	Dbl	double	FM	force main	
Barr	barricade	CSB	continuous split barrel sample	Dn	down	Fs	foresight	
Btry	battery	Contr	contraction	Dwg	drawing	Fnd	found	
Brg	bearing	Contr	contractor	Dr	drive	Fdn	foundation	
Bl	beehive i nlet	CP	control point	Drwy	driveway	Frac	fractional	
Beg	begin	Coord	coordinate	DI	drop inlet	Frwy	freeway	
BM	bench mark	Cor	corner	D	dry density	Frt	front	
Bkwy	bikeway	Corr	corrected	Ea	each	FF	front face	
Bit	bituminous	CAES	corrugated aluminum end section	Esmt	easement	F Disp	fuel dispenser	
Blk	block	CAP	corrugated aluminum p i pe	Е	East			
Bd Ft	board feet	CMES	corrugated metal end section	EB	Eastbound			
ВН	bore hole	CMP	corrugated metal pipe	Elast	elastomeric		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
BS	both sides	CPVCP	corrugated poly-vinyl chloride pipe	EL	electric locker		07-01-14	This
Bot	bottom	CSES	corrugated steel end section	E Mtr	electric meter		REVISIONS	is
DI I	Daylayand	000			-141-1		DATE CHANGE	

Elec

EDM

Ellipt

Emb

Emuls

Elev or El

electric/al

elevation

elliptical

embankment

emulsion/emulsified

electronic distance meter

CSP

С

Co

Crse

C Gr

CS

corrugated steel pipe

coulomb

County

course

course gravel

course sand

Blvd

Bndry

Brkwy

ВС

Br

Bldg

Boulevard

boundary

brass cap

breakaway

bridge

building

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NDDOT ABBREVIATIONS

PSD

Pvmt

passing sight distance

pavement

FFP	fuel filler pipes	IPn	Iron Pin	MC	modium auring
FLS	fuel leak sensor	IP		M	medium curing
			iron Pipe		mega
Furn	furnish/ed	Jt	joint	Mer	meridian
Gal	gallon	J	joule	M M/-	meter
Galv	galvan i zed	Jct	junction	M/s	meters per second
Gar	garage	K	kelvin	M	mid ordinate of curve
Gs L	gas line	Kn	kilo newton	Mi	mile
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker
GMV	gas main valve	Kg	kilogram	MP	mile post
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter
GSV	gas service valve	Km	kilometer	Mm	millimeter
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous
Geod	geodetic	Ln	lane	Mon	monument
GIS	Geographical Information System	Lg	large	Mnd	mound
G	giga	Lat	latitude	Mtbl	mountable
GPS	Global Positioning System	Lt	left	Mtd	mounted
Gov	government	L	length of curve	Mtg	mounting
Grd	graded/grade	Lens	lenses	Mk	muck
Gr	gravel	Lvl	level	Mun	municipal
Grnd	ground	LB	level book	N	nano
GWM	ground water monitor	LvIng	leveling	NGS	National Geodetic Survey
Gdrl	guardrail	Lht	light	NS	near side
Gtr	gutter	LP	light pole	Neop	neoprene
H Plg	H piling	Ltg	lighting	Ntwk	network
Hdwl	headwall	Lig Co	lignite coal	N	newton
На	hectare	Lig SI	lignite slack	N	North
Ht	height	LF	linear foot	NE	North East
HI	height of instrument	Liq	liquid	NW	North West
Hel	helical	LL	liquid limit	NB	Northbound
Н	henry	 	litre	No. or #	number
Hz	hertz	Lm	loam	Obsc	obscure(d)
HDPE	high density polyethylene	Loc	location	Obsc	observation
HM		LC	long chord	Ocpd	
HP	high mast				occupied
	high pressure	Long.	longitude	Ocpy	occupy
HPS	high pressure sodium	Lp	loop	Off Loc	office location
Hwy	highway	LD	loop detector	O/s	offset
Hor	horizontal	Lm	lumen	OC	on center
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content
Hr	hour(s)	Lx	lux	Orig	original
Hyd	hydrant	ML	main line	O To O	out to out
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter
l d	identification	MH	manhole	OH	overhead
In or "	inch	Mkd	marked	PMT	pad mounted transformer
Incl	inclinometer tube	Mkr	marker	Pg	pages
IMH	inlet manhole	Mkg	marking	Pntd	painted
ID	inside diameter	MA	mast arm	Pr	pair
Inst	instrument	Matl	material	Pnl	panel
Intchg	interchange	Max	maximum	Pk	park
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail
Intscn	intersection	Meas	measure	Pa	pascal

Mdn

MD

median

median drain

Inv

IM

invert

iron monument

Ped pedestrian PPP pedestrian pushbutton post Pen. penetration perforated Perf Per. perimeter PL pipeline Ы place P&P plan & profile PL plastic limit Ы plate Pt point PCC point of compound curve PC point of curve ΡI point of intersection PRC point of reverse curvature PΤ point of tangent POC point on curve POT point on tangent PΕ polyethylene PVC polyvinyl chloride PCC Portland Cement concrete Lb or # pounds PP power pole Preempt preemption Prefab prefabricated Prfmd preformed Prep preperation Press. pressure PRV pressure relief valve Prestr prestressed Pvt private PD private drive Prod. production/produce Prog programmed Prop. property Prop Ln property line

pedestal

Ped

Ppsd

PB

proposed

pull box

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NDDOT ABBREVIATIONS D-101-3

Qty quantity SN sign number Tan tangent Qtr Sig Т quarter signal tangent (semi) Si CI TS Rad or R radius silt clay tangent to spiral RR Si CI Lm Tel railroad silty clay loam telephone Si Lm Rlwy railway silty loam Tel B Telephone Booth Rsd raised Sgl single Tel P telephone pole RTP random traverse point SC slow curing Τv television SS slow setting Rge or R Temp temperature range Sm RC rapid curing small Temp temporary S TBM Rec record South temporary bench mark SE South East Rcy Τ tesla recycle SW South West RAP Τ thinwall tube sample recycled asphalt pavement SB **RPCC** recycled portland cement concrete Southbound T/mi tons per mile Ref reference Sp spaces Ts topsoil R Mkr reference marker Spcl special Twp or T township SA RMreference monument special assembly Traf traffic SP Refl reflectorized special provisions **TSCB** traffic signal control box G RCB Tr reinforced concrete box specific gravity trail **RCES** Spk reinforced concrete end section spike Transf transformer RCP SC spiral to curve TB reinforced concrete pipe transit book ST RCPS spiral to tangent Trans transition reinforced concrete pipe sewer SB Reinf reinforcement split barrel sample TT transmission tower Res reservation SH sprinkler head Trans transverse Ret retaining SV sprinkler valve Trav traverse Sq TP Rev square traverse point reverse SF Rt square feet Trtd treated right R/W Km2 Trmt right of way square kilometer treatment Riv M2 Qc triaxial compression river square meter SY Rd **TERO** road square yard tribal employment rights ordinance Rdbd Stk Tpl road bed stake triple TP Std turning point Rdwy roadway standard **RWIS** Ν roadway weather information system standard penetration test Тур typical Rk rock Std Specs standard specifications Qu unconfined compressive strength Rt route Sta station Ugrnd underground Sta Yd USC&G US Coast & Geodetic Survey Salv salvage(d) station yards US Geologic Survey Sd sand Stm L steam line USGS Sdy CI sandy clay SEC steel encased concrete Util utility Sdy CI Lm sandy clay loam SMA stone matrix asphalt VG valley gutter Sdy FI sandy fill SSD stopping sight distance Vap vapor Sdy Lm sandy loam SD storm drain Vert vertical San sanitary sewer line St street VC vertical curve SPP VCP Sc scoria structural plate pipe vitrified clay pipe SPPA Sec seconds structural plate pipe arch ٧ volt Sec section Str structure Vol volume SL Subd subdivision Wkwy walkway section line W Sep separation Sub subgrade water content Sub Prep WGV Seq sequence subgrade preperation water gate valve Serv Ss WL water line service subsoil Sh SE superelevation WM water main shale SS Sht sheet supplement specification WMV water main valve Shtng supplemental sheeting Supp W Mtr water meter surfacing WSV Shldr shoulder Surf water service valve Sw sidewalk Surv survey WW water well S W siemens Sym symmetrical watt SD SI systems international Wrng sight distance wearing

Wb weber WIM weigh in motion W west WB westbound Wrng wiring W/ with W/o without WC witness corner WGS world geodetic system

Z zenith

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

702COM 702 Communications
ACCENT Accent Communications
AGASSIZ WU Agassiz Water Users Incorporated
AGC Assiociated General Contractors of America

All PI Alliance Pipeline

ALL SEAS WU All Seasons Water Users Association
AMOCO PI Amoco Pipeline Company
AMRDA HESS Amerada Hess Corporation

AT&T AT&T Corporation

B PAW Bear Paw Energy Incorporated

BAKER ELEC Baker Electric

BASIN ELEC
BEK TEL
BELLE PL
Belle Fourche Pipeline Company
BASIN ELEC
Basin Electric Cooperative Incorporated
Belle Fourche Pipeline Company

BLM Bureau of Land Management
BNSF Burlington Northern Santa Fe Railway

BOEING Boeing

BRNS RWD Barnes Rural Water District
BURK-DIV ELEC Burke-Divide Electric Cooperative

BURL WU Burleigh Water Users

Cable One Cable One CABLE SERV Cable Services

CAP ELEC
Capital Electric Cooperative Incorporat
CASS CO ELEC
CASS RWU
CASS RWU
CAV ELEC
Cass Rural Water Users Incorporated
CAV ELEC
Cavalier Rural Electric Cooperative

CBLCOM Cablecom Of Fargo CENEX PL Cenex Pipeline

CENT PL WATER DIST Central Pipe Line Water District
CENT PWR ELEC Central Power Electric Cooperative

COE Corps of Engineers **CONS TEL** Consolidated Telephone CONT RES Continental Resource Inc CPR Canadian Pacific Railway DOE Department Of Energy DAK CARR Dakota Carrier Network DAK CENT TEL Dakota Central Telephone DAK RWD Dakota Rural Water District DGC Dakota Gasification Company

DICKEY R NET Dickey Rural Networks

DICKEY RWU Dickey Rural Water Users Association

DICKEY TEL Dickey Telephone
DNRR Dakota Northern Railroad
DOME PL Dome Pipeline Company

DVELEC Dakota Valley Electric Cooperative
DVMW Dakota, Missouri Valley & Western
ENBRDG Enbridge Pipelines Incorporated

ENVENTIS Enventis Telephone
FALK MNG Falkirk Mining Company

FHWA Federal Highway Administration
G FKS-TRL WD Grand Forks-traill Water District
GETTY TRD & TRAN Getty Trading & Transportation
GLDN W ELEC Golden West Electric Cooperative
GRGS CO TEL Griggs County Telephone

GT PLNS NAT GAS Great Plains Natural Gas Company
HALS TEL Halstad Telephone Company

IDEA1 Idea1

INT-COMM TEL Inter-Community Telephone Company
KANEB PL Kaneb Pipeline Company
KEM ELEC Kem Electric Cooperative Incorporated

KOCH GATH SYS

Koch Gathering Systems Incorporated

LKHD PL

Lakehead Pipeline Company

LNGDN RWU Langdon Rural Water Users Incorporated

LWR YELL R ELEC Lower Yellowstone Rural Electric
MCKNZ CON McKenzie Consolidated Telcom
MCKNZ ELEC McKenzie Electric Cooperative

MCKNZ WRD McKenzie County Water Resource District

MCLEOD McLeod USA

MCLN ELEC McLean Electric Cooperative MCLN-SHRDN R WAT McLean-Sheridan Rural Water

MDU Montana-dakota Utilities
MID-CONT CABLE Mid-Continent Cable

MIDSTATE TEL Midstate Telephone Company
MINOT CABLE Minot Cable Television
MINOT TEL Minot Telephone Company
MISS W W S Missouri West Water System

MNKOTA PWR Minnkota Power

MOR-GRAN-SOU ELEC Mor-gran-sou Electric Cooperative MOUNT-WILLI ELEC Mountrail-williams Electric Cooperative

MRE LBTY TEL Moore & Liberty Telephone
MUNICIPAL City Water And Sewer
MUNICIPAL City Of '......'

N CENT ELEC
North Central Electric Cooperative
N VALL W DIST
NOrth Valley Water District
ND PKS & REC
North Dakota Parks And Recreation
ND TEL
North Dakota Telephone Company
NDDOT
North Dakota Department of Transportation

NDSU SOIL SCI DEPT NDSU Soil Science Department

NEMONT TEL Nemont Telephone

NODAK R ELEC
NOON FRMS TEL
Noonan Farmers Telephone Company

NPR Northern Plains Railroad
NSP Northern States Power

NTH PRAIR RW Northern Prairie Rural Water Association

NTHN BRDR PL Northern Border Pipeline

NTHN PLNS ELEC Northern Plains Electric Cooperative Incorporated

NTHWSTRN REF Northwestern Refinery Company
NW COMM Northwest Communication Cooperation

ONEOK Oneok gas

OSHA Occupational Safety and Health Administration

OTTR TL PWR Otter Tail Power Company
P L E M Prairielands Energy Marketing
POLAR COM Polar Communications

PVT ELEC Private Electric
QWEST Qwest Communications
R&T W SUPPLY R & T Water Supply Association
RAMSEY R SEW Ramsey Rural Sewer Association
RAMSEY RW Ramsey Rural Water Association
RAMSEY UTIL Ramsey County Rural Utilities

RED RIV TEL Red River Rural Telephone **RESVTN TEL** Reservation Telephone ROBRTS TEL Roberts Company Telephone R-RIDER ELEC Roughrider Electric Coop Red River Valley & Western Railroad RRVW RSR ELEC R.S.R. Electric Cooperative SEWU South East Water Users Incorporated SCOTT CABLE Scott Cable Television Dickinson SHERDN ELEC Sheridan Electric Cooperative

SHEYN VLY ELEC
SKYTECH
Skyland Technologies Incorporated
SLOPE ELEC
SOURIS RIV TELCOM
Sheyenne Valley Electric Cooperative
Skyland Technologies Incorporated
Slope Electric Cooperative Incorporated
Souris River Telecommunications

ST WAT COMM State Water Commission
STATE LN WATER State Line Water Cooperative

STER ENG Sterling Energy

STUT RWU Stutsman Rural Water Users
SW PL PRJ Southwest Pipeline Project
T M C Turtle Mountain Communications

TCI TCI of North Dakota

TESORO HGH PLNS PL
TRI-CNTY WU
TRL CO RWU
UNTD TEL
Tesoro High Plains Pipeline
Tri-County Water Users Incorporated
Traill County Rural Water Users
United Telephone

UPPR SOUR WUA

Upper Souris Water Users Association

US SPRINT U.S. Sprint

USAF MSL CABLE
USFWS
US Fish and Wildlife Service
USW COMM
U.S. West Communications
VRNDRY ELEC
W RIV TEL
West River Telephone Incorporated
WEB
U.S.A.F. Missile Cable
US Fish and Wildlife Service
West Communications
Verendrye Electric Cooperative
West River Telephone Incorporated

WILLI RWA Williams Rural Water Association
WILSTN BAS PL Williston Basin Interstate Pipeline Company
WLSH RWD Walsh Water Rural Water District

WOLVRTN TEL Wolverton Telephone

Xcel Energy

XLENER

YSVR Yellowstone Valley Railroad

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Line Styles D-101-20

Existing Topography	← − − • − − − − − − Existing 3-Cable w Posts	Existing Utilities	Proposed Utilities
void — void — void — v Existing Ground Void	Site Boundary	——— ε —— Existing Electrical	24 Inch Pipe
+ + Existing Cemetary Boundary	Existing Berm, Dike, Pit, or Earth Dam	——— F0 —— Existing Fiber Optic Line	Reinforced Concrete Pipe
Existing Box Culvert Bridge	Existing Ditch Block	F0 Existing TV Fiber Optic	
Existing Concrete Surface	Existing Tree Boundary	——— G —— Existing Gas Pipe	—— —— —— Edge Drain
Existing Drainage Structure	Existing Brush or Shrub Boundary	——— OH —— Existing Overhead Utility Line	
——— Existing Gravel Surface	Existing Retaining Wall	——— P —— Existing Power	Traffic Utilities
—— —— —— Existing Riprap	Existing Planter or Wall	———— PL ——— Existing Fuel Pipeline	
————— Existing Dirt Surface	Existing W-Beam Guardrail with Posts	——— PL —— Existing Undefined Above Ground Pipe Line	———————- Fiber Optic
——————————————————Existing Asphalt Surface	Existing Railroad Switch	======================================	Existing Loop Detector
——————————————————————————————————————	Gravel Pit - Borrow Area	SAN FM Existing Sanitary Force Main	Existing Double Micro Loop Detector
——— — Existing Railroad Centerline	Existing Wet Area-Vegetation Break	======================================	Micro Loop Detector Double
—·—·—·—·—· Existing Guardrail Cable		SD FM Existing Storm Drain Force Main	Existing Micro Loop Detector
• • Existing Guardrail Metal	Proposed Topography	=================== Existing Culvert	Micro Loop Detector
Existing Edge of Water	3-Cable w Posts	——— T —— Existing Telephone Line	Signal Head with Mast Arm
x Existing Fence	- Flow	Existing TV Line	Existing Signal Head with Mast Arm
Existing Railroad	xx Fence	——— w ——— Existing Water or Steam Line	Sign Structures
Existing Field Line	— REMOVE — REMOVE — Remove Line	Existing Under Drain	Existing Overhead Sign Structure
Exst Flow	Wall	Existing Slotted Drain	Existing Overhead Sign Structure Cantilever
Existing Curb	Retaining Wall (Plan View)	—— —— —— – Existing Conduit	Overhead Sign Structure Cantilever NORTH DAKOTA
Existing Valley Gutter	<u>■ 8 8 8 8 8 8 8 8 W</u> -Beam w Posts	——————————————————————————————————————	DEPARTMENT OF TRANSPORTATION 07-01-14 REVISIONS This document was originally issued and sealed by
Existing Driveway Gutter		Existing Down Guy Wire Down Guy	DATE CHANGE Roger Weigel, 09-23-16 Added and Revised Items, Organized by Functional Groups Registration Number
Existing Curb and Gutter		——— —— Existing Underground Vault or Lift Station	PE- 2930 , on 09/23/16 and the original document is stored at the
Existing Mountable Curb and Gutter			North Dakota Department of Transportation

Line Styles D-101-21

Right Of Way	Cross Sections and Typicals	Striping	Erosion Control
Easement	Existing Ground	Centerline Pavement Marking	Limits of Const Transition Line
Existing Easement	Existing Topsoil (Cross Section View)	Barrier with Centerline Pavement Marking	····· Bale Check
	void — void — void — v Existing Ground Void (Not Surveyed)	Barrier Pavement Marking	····· Rock Check
Existing Right of Way	Existing Concrete	Stripe 4 IN Dotted Extension White	s s Floating Silt Curtain
——————————————————————————————————————	Existing Aggregate (Cross Section View)	Stripe 8 IN Dotted Extension White	
Existing Right of Way Not State Owned	Existing Curb and Gutter (Cross Section View)	Stripe 8 IN Lane Drop	— — — — Excavation Limits
	————————— Existing Asphalt (Cross Section View)		Fiber Rolls
· · · · · Existing Adjacent Block Lines	————————— Existing Reinforcement Rebar	Pavement Joints	
Existing Adjacent Lot Lines	Geotechnical	Doweled Joint	Environmental
Existing Adjacent Property Line	D D Geotextile Fabric Type D	++++++++++ Tie Bar 30 Inch 4 Foot Center to Center	
· · · · · · Existing Adjacent Subdivision Lines	Geo - Geogrid	Tie Bar 18 Inch 3 Foot Center to Center	Existing Wetland Easement USFWS
····· Sight Distance Triangle Line	R — R Geotextile Fabric Type R	++++++++++++++++ Tie Bar at Random Spacing	Existing Wetland Jurisdictional
————————— Dimension Leader	R — R Geotextile Fabric Type R1		Existing Wetland
		Bridge Details	Tree Row
Boundary Control	s s Geotextile Fabric Type S	Hidden Object	
Existing City Corporate Limits or Reservation Boundary	· · · · · · Subgrade Reinforcement	Small Hidden Object	
——————— Existing State or International Line	- ·· - · - · - · - · - · - · - · - · Failure Line	Large Hidden Object	
	Countours	Phantom Object	
	Depression Contours	— - — - — - — Centerline Main	
	——————— Supplemental Contour	—— — — Centerline	NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 07-01-14 This document was originally
	Profile	——————————————————————————————————————	REVISIONS issued and sealed by DATE CHANGE Roger Weigel, 09-23-16 Added and Revised Items, Decistration Numbers
Existing Sixteenth Section Line	——————— Subgrade, Subcut or Ditch Grade	———————————————Existing Conditions	O9-23-16 Added and Revised Items, Organized by Functional Groups PE- 2930, On 09/23/16 and the original
Existing Centerline	—— —— — Topsoil Profile	Sheet Piling	document is stored at the North Dakota Department
———— Tangent Line			of Transportation

D-101-30 Symbols \triangle North Arrow (Half Scale) Attenuation Device Existing Railroad Battery Box 0 Existing Delineator Type E Existing Bush or Shrub Truck Mounted Attenuator \vdash Diamond Grade Delineator Type A 0 \triangle Existing EFB Misc (Type I Barricade \vdash Diamond Grade Delineator Type B ٦ Existing Flashing Beacon Existing Gas Cap or Stub \bigcirc Diamond Grade Delineator Type C ٦ Existing Pipe Mounted Flasher Type II Barricade # Existing Sanitary Cap or Stub Type III Barricade \bigcirc Diamond Grade Delineator Type D Existing Storm Drain Cap or Stub Existing Pad Mounted Feed Point (1) Catch Basin 0 Diamond Grade Delineator Type E Existing Water Cap or Stub 0.0 Existing Pipe Mounted Feed Point with Pad Flexible Delineator Cairn or Stone Circle (C) **Existing Sanitary Cleanout** Existing Pole Mounted Feed Point Video Detection Camera Flexible Delineator Type A 0 **Existing Concrete Foundation** Existing Railroad Frog \bigcirc Storm Drain Cap or Stub Flexible Delineator Type B Existing Traffic Signal Controller Existing Snow Gate 18 ◁ Corrugated Metal End Section 18 Inch Flexible Delineator Type C \subseteq Existing Pad Mounted Signal Controller Existing Snow Gate 28 Corrugated Metal End Section 24 Inch 0 Flexible Delineator Type D Existing Sixteenth Section Corner Existing Snow Gate 40 Θ 0 1 Corrugated Metal End Section 30 Inch Flexible Delineator Type E Existing Headwall Existing Quarter Section Corner \oplus Corrugated Metal End Section 36 Inch Existing Pedestrian Head with Number \vdash Delineator Type A **Existing Section Corner** \bigcirc Corrugated Metal End Section 42 Inch \vdash Delineator Type A Reset Existing Railroad Crossbuck Existing Signal Head

Existing Sprinkler Head Corrugated Metal End Section 48 Inch \vdash Delineator Type B Existing Satellite Dish Þ Concrete Foundation \vdash Delineator Type B Reset Existing Fuel Dispensers Q Existing Fire Hydrant ((()) **Ground Connection Conductor** # Delineator Type C Existing Flexible Delineator Type A Existing Catch Basin Drop Inlet Neutral Connection Conductor \bigcirc Delineator Type D Existing Flexible Delineator Type B Existing Curb Inlet OID Phase 1 Connection Conductor **(3)** Delineator Type E Existing Flexible Delineator Type C **Existing Manhole Inlet** Phase 2 Connection Conductor Delineator Drums 0 Existing Flexible Delineator Type D **Existing Junction Box**

(3)

0

Existing Flexible Delineator Type E

Existing Delineator Type A

Existing Delineator Type B

Existing Delineator Type C

Existing Delineator Type D

Spot Elevation

Existing Artifact

₳

(

•

Existing Access Control Arrow

Existing Flashing Beacon

Existing Benchmark

Traffic Cone

Signal Controller

Alignment Data Point

Pad Mounted Signal Controller

Emergency Vehicle Detector

 \bigcirc

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D-101-31 Symbols 0 Existing Light Standard (⊗) Existing Manhole with Valve Water 0 Existing Telephone Pole (_) Existing Undefined Manhole (\bigcirc) (3) Existing High Mast Light Standard 10 Luminaire Existing Water Manhole Existing Wood Pole Existing Undefined Pull Box Ω Existing High Mast Light Standard 3 Luminaire Existing Mile Post Type A Existing Post Existing Undefined Pedestal Existing High Mast Light Standard 4 Luminaire Existing Mile Post Type B Existing Pedestrian Push Button Post Existing Undefined Valve Existing High Mast Light Standard 5 Luminaire Existing Mile Post Type C Δ Existing Control Point CP Existing Undefined Pipe Vent Existing Control Point GPS-RTK Existing High Mast Light Standard 6 Luminaire Existing Reference Marker Δ Existing Gas Valve Existing High Mast Light Standard 7 Luminaire Existing RW Marker ◬ **Existing Control Point TRI** Existing Water Valve (D) Existing High Mast Light Standard 8 Luminaire Existing Utility Marker \triangle Existing Reference Marker Point NGS Existing Fuel Pipe Vent (8) Existing Gas Pipe Vent Existing High Mast Light Standard 9 Luminaire 0 Iron Monument Found Existing Pull Box \otimes Existing Overhead Sign Structure Load Center Iron Pin R/W Monument Existing Intelligent Transportation Pull Box Existing Sanitary Pipe Vent 7 Existing Object Marker Type I ø Existing Water Pump Existing Storm Drain Pipe Vent **Existing Luminaire** Existing Object Marker Type II Existing Light Standard Luminaire k OID Existing Slotted Reinforced Concrete Pipe Existing Water Pipe Vent Existing Federal Mailbox Existing Object Marker Type III Existing RR Profile Spot **Existing Weather Station** Existing Private Mailbox Ω Existing Electrical Pedestal Existing Fuel Leak Sensors Existing Ground Water Well Bore Hole \boxtimes \oplus Ω Existing Windmill or Tower Existing Meander Section Corner Existing Telephone Pedestal Existing Highway Sign \oplus Existing Meter П Existing Fiber Optic Telephone Pedestal Existing Miscellaneous Spot Existing Witness Corner (_) Ω ¤ Existing Electrical Manhole Existing TV Pedestal Existing Lighting Standard Pole Flashing Beacon (\bigcirc) Existing Gas Manhole П Existing Fiber Optic TV Pedestal 0 Existing Traffic Signal Standard Flagger \Box (\bigcirc) \bigcirc Existing Sanitary Manhole • Existing Fuel Filler Pipes A Existing Transformer Θ (_) Existing Sanitary Force Main Manhole Δ Existing Traverse PI Aerial Panel Existing Large Evergreen Tree \times (⊗) Existing Sanitary Manhole with Valve \circ Existing Pole Existing Small Evergreen Tree nt was originally (_) Existing Storm Drain Manhole Existing Large Tree d sealed by -**Existing Power Pole** Weigel, £3 (_) Existing Force Main Storm Drain Manhole 8 Existing Power Pole with Transformer Existing Small Tree

Existing Tree Trunk

Existing Pad Mounted Traffic Signal Control Box

 \subseteq

(⊗)

(_)

Existing Force Main Storm Drain Manhole with Valve

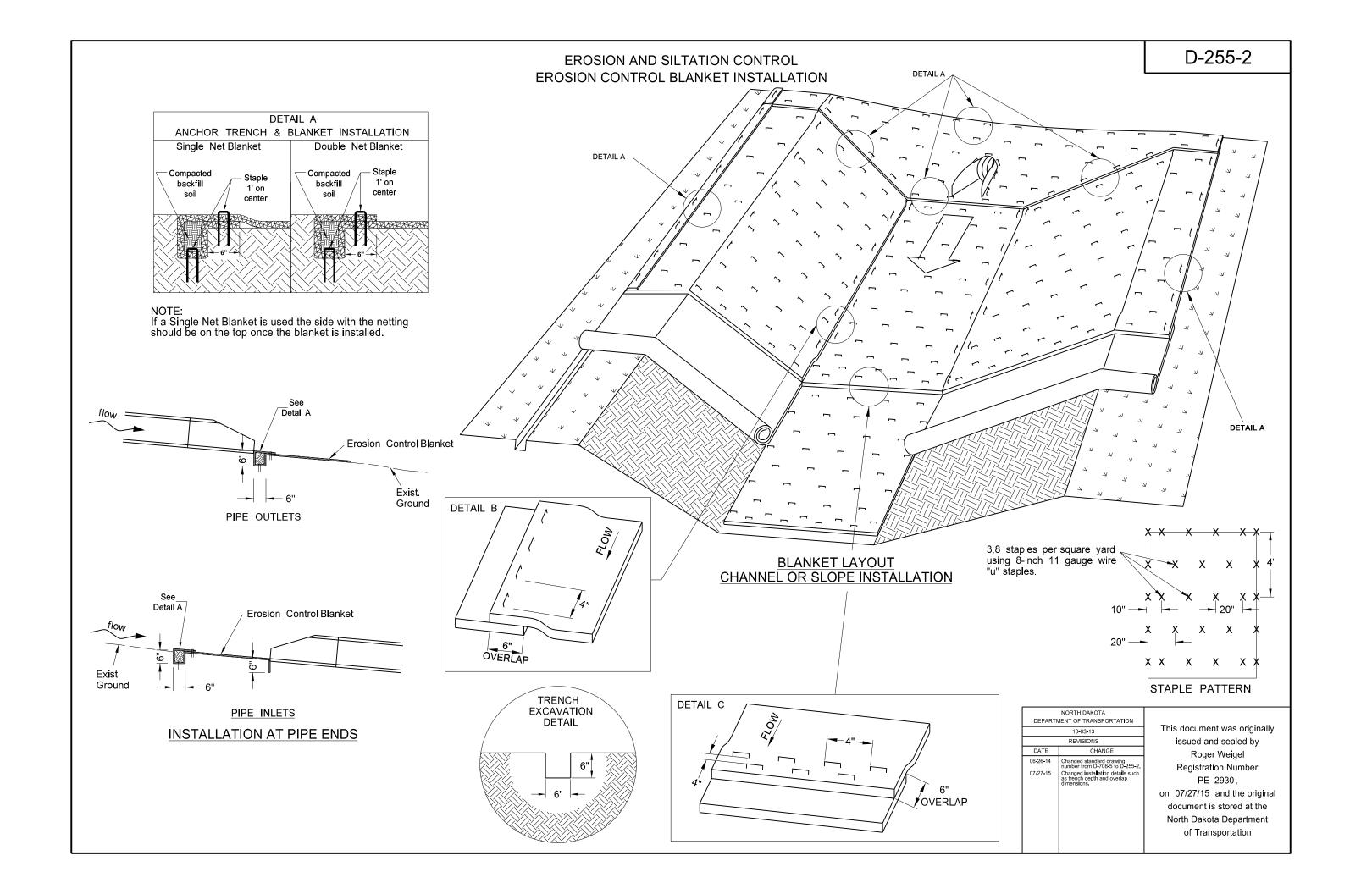
Existing Telephone Manhole

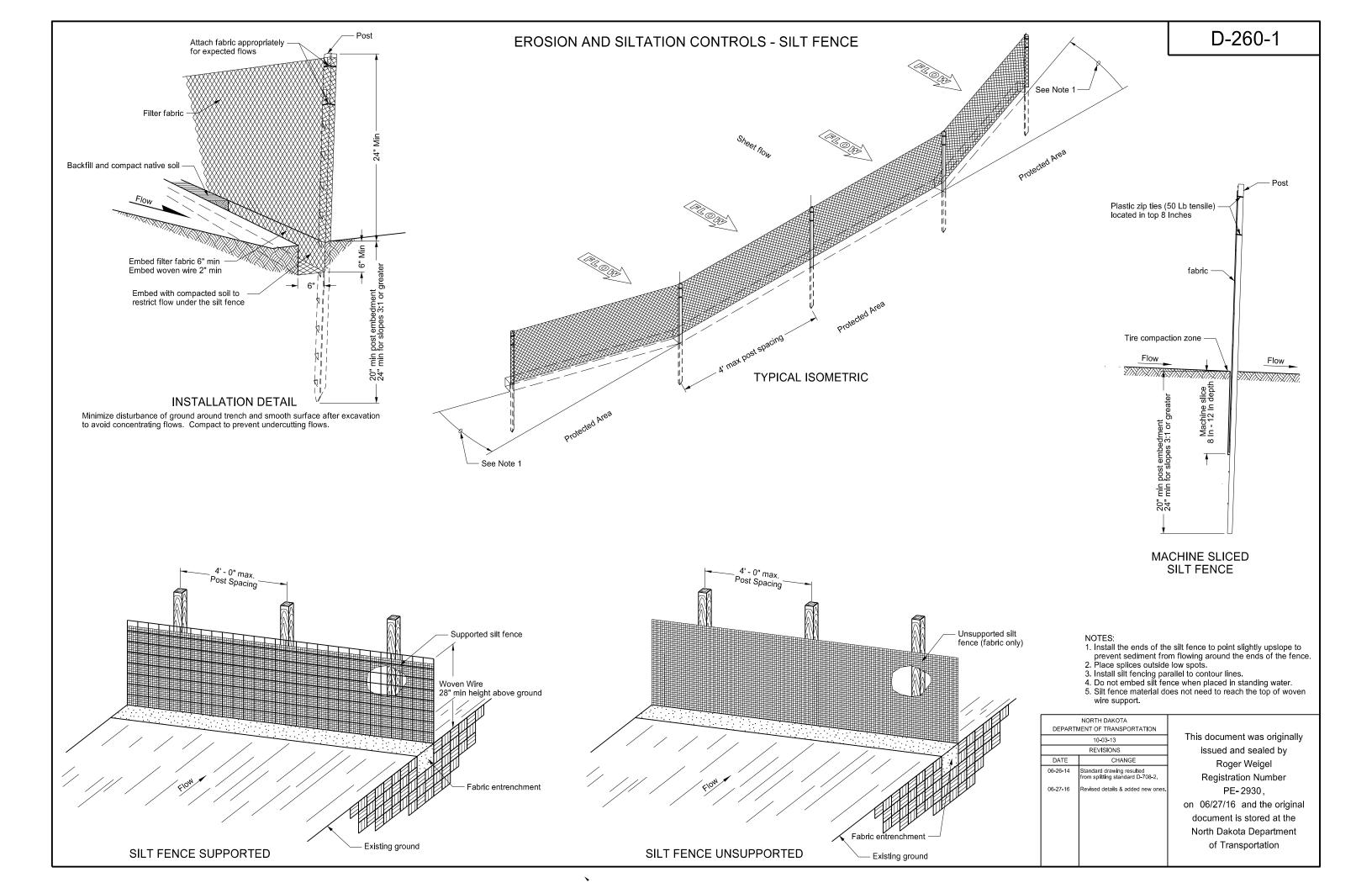
) [Pipe Mounted Flasher	
;	Sanitary Force Main with	Valve
DEPARTM	NORTH DAKOTA MENT OF TRANSPORTATION	
	07-01-14	This document
	REVISIONS	issued and
DATE	CHANGE	Roger '
		Registration
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		on 07/01/14 a
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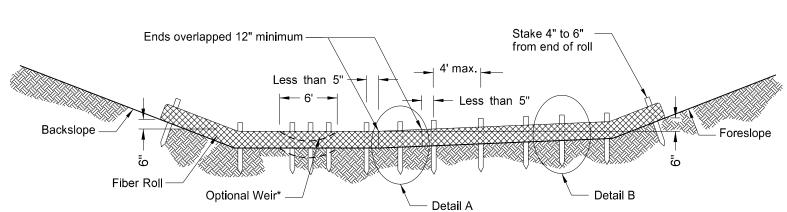
ion Number 2930, and the original stored at the ta Department sportation

Symbols D-101-32

			Symbols				D-101-32
П	Pad Mounted Feed Point	-	Light Standard 1000 Watt High Pressure Sodium Vapor Luminair	e k	Object Marker Type I		Reinforced Concrete End Section 48 Inch
0 0	Pipe Mounted Feed Point with Pad	→	Light Standard 150 Watt High Pressure Sodium Vapor Luminaire	k	Object Marker Type II		Reinforced Concrete End Section 54 Inch
\bigcirc	Pole Mounted Feed Point	─ ♦	Light Standard 175 Watt High Pressure Sodium Vapor Luminaire	 k	Object Marker Type III	(D)	Reset Right of Way Marker
<u>į</u>	Headwall	-	Light Standard 200 Watt High Pressure Sodium Vapor Luminaire		Caution Mode Arrow Panel	•	Reset USGS Marker
	Double Headwall with Vegitation Barrier	-	Light Standard 250 Watt High Pressure Sodium Vapor Luminaire	П	Back to Back Vertical Panel Sign	(9)	Right of Way Markers
	Single Headwall with Vegitation Barrier	—	Light Standard 310 Watt High Pressure Sodium Vapor Luminaire	\rightleftharpoons	Double Direction Arrow Panel	0	Riser 30 Inch
•	Pole Mounted Head	-O	Light Standard 35 Watt High Pressure Sodium Vapor Luminaire		Left Directional Arrow Panel	CSB	Continuous Split Barrel Sample
	Sprinkler Head	-	Light Standard 400 Watt High Pressure Sodium Vapor Luminaire	\Rightarrow	Right Directional Arrow Panel	EA .	Flight Auger Sample
•	Fire Hydrant	\rightarrow	Light Standard 50 Watt High Pressure Sodium Vapor Luminaire	ooo	Sequencing Arrow Panel	N S B	Split Barrel Sample
Ш	Inlet Type 1	—	Light Standard 70 Watt High Pressure Sodium Vapor Luminaire		Truck Mounted Arrow Panel	Ŀ	Thinwall Tube Sample
	Inlet Type 2	-	Light Standard 700 Watt High Pressure Sodium Vapor Luminaire	-	Power Pole	‡	Highway Sign
	Double Inlet Type 2	0	Manhole		Wood Pole	O .	SNOW GATE 18 FT
Ш	Inlet Grate Type 2	O	Manhole 48 Inch	•	Pedestrian Push Button Post	O .	SNOW GATE 28 FT
	Junction Box	0	Sanitary Force Main Manhole	•	Property Corner	0 .	SNOW GATE 40 FT
	High Mast Light Standard 10 Luminaire	0	Sanitary Sewer Manhole	\otimes	Pull Box	Z	Standard Penetration Test
	High Mast Light Standard 3 Luminaire	0	Storm Drain Manhole	\otimes	Intelligent Transportation Pull Box	A	Transformer
	High Mast Light Standard 4 Luminaire	(11)	Storm Drain Manhole with Inlet	ø	Sanitary Pump	Incl	Inclinometer Tube
	High Mast Light Standard 5 Luminaire	þ	Reset Mile Post	ø	Storm Drain Pump	0	Underdrain Cleanout
	High Mast Light Standard 6 Luminaire	þ	Mile Post Type A		Reinforced Pavement		Excavation Unit
	High Mast Light Standard 7 Luminaire	þ	Mile Post Type B	В	Reinforced Concrete End Section 15 Inch	⊖	Water Valve
	High Mast Light Standard 8 Luminaire	l -	Mile Post Type C	В	Reinforced Concrete End Section 18 Inch	DEPAR	NORTH DAKOTA MENT OF TRANSPORTATION This document was originally
	High Mast Light Standard 9 Luminaire	(11)	Right of Way Marker	\forall	Reinforced Concrete End Section 24 Inch	DATE	O7-01-14 REVISIONS CHANGE This document was originally issued and sealed by Roger Weigel,
	Relocate Light Standard	•-	Tubular Marker	\forall	Reinforced Concrete End Section 30 Inch		Registration Number PE- 2930 ,
	Overhead Sign Structure Load Center	•	Alignment Monument		Reinforced Concrete End Section 36 Inch		on 07/01/14 and the original document is stored at the North Dakota Department
- ♦	Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	•	Iron Pin Reference Monument		Reinforced Concrete End Section 42 Inch		of Transportation

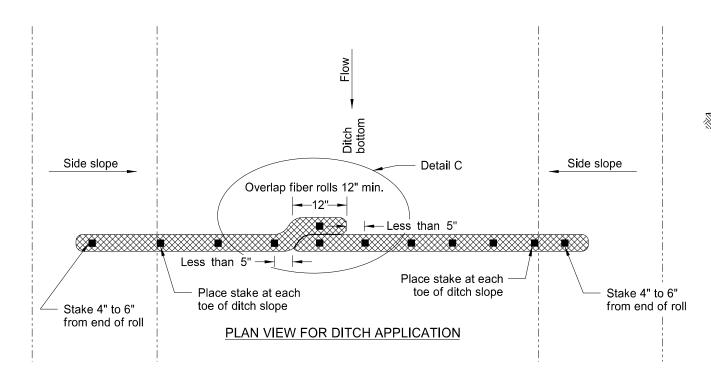




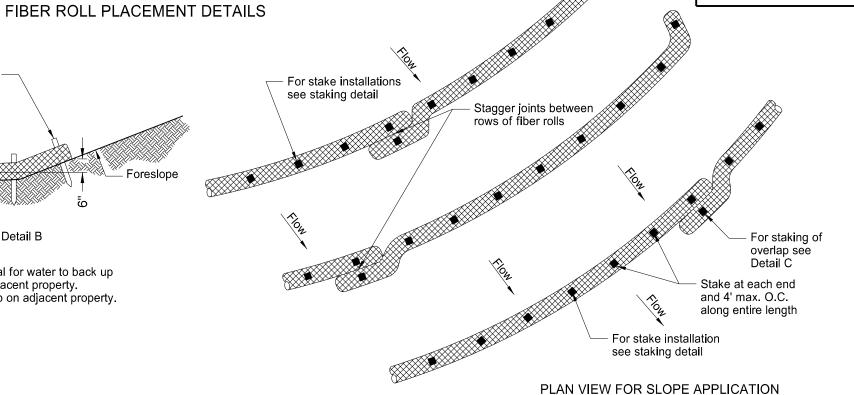


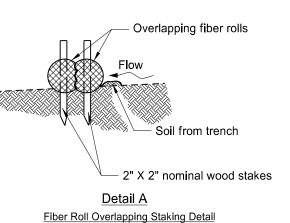
*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

12 OR 20 INCH FIBER ROLL - DITCH BOTTOM

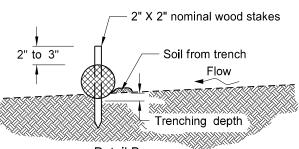


FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"





EROSION CONTROL



<u>Detail B</u> <u>Fiber Roll Staking Detail</u>

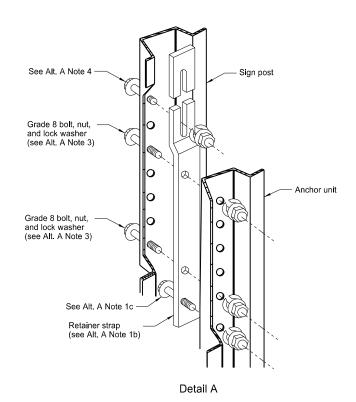
NOTE: Runoff must not be allowed to run under or around roll.

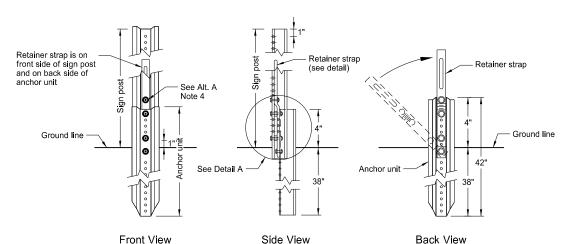
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION				
11-18-10				
REVISIONS				
DATE	CHANGE			
06-10-13	Added plan view for ditch and slope application. Added table with values for stake and trench dimensions.			
10-04-13	Revised fiber roll overlap detail.			
06-26-14	Changed standard drawing number from D-708-7 to D-261-1			

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D-261-1

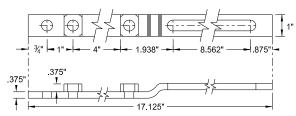
U-Channel Post



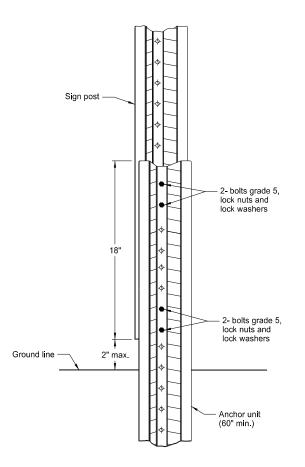


Breakaway U-Channel Detail Alternate A

Install a maximum of 2 posts within 7'.

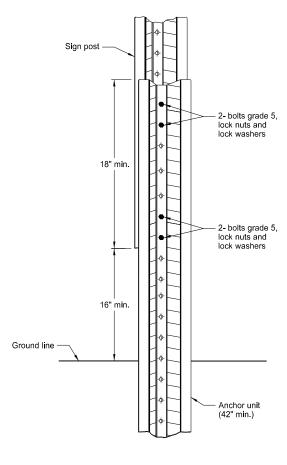


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

Install a maximum of 3 posts within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft) Install a maximum of 3 posts within 7'.

Alternate A Steps of Installation:

- a) Drive anchor unit to within 12" of ground level.
- b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit. c) Assemble strap to back of anchor unit using $\frac{9}{16}$ "x2" bolt, lock washer and nut.
- d) Rotate strap 90° to left.
- a) Drive anchor unit to 4" above ground.b) Rotate strap to vertical position.
- a) Place 3/6"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit. b) Alternately tighten two connector bolts.
- 4. Complete assembly by tightening $\frac{5}{16}$ "x2" bolt (this fastens sign post to retainer strap).
- 5. Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

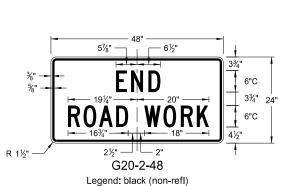
NORTH DAKOTA			
DEPARTMENT OF TRANSPORTATION			
2-28-14			
REVISIONS			
DATE CHANGE			
9-27-17	Updated to active voice		

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CONSTRUCTION SIGN DETAILS TERMINAL AND GUIDE SIGNS



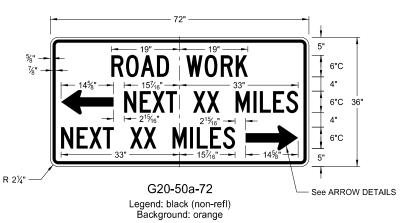




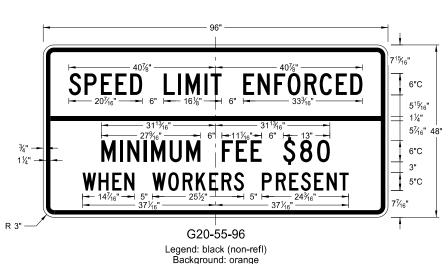
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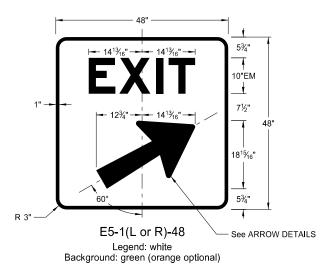


Legend: black (non-refl) Background: orange





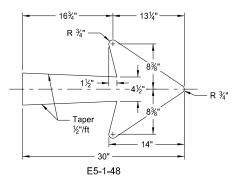


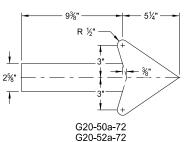


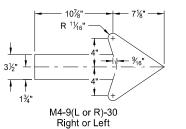


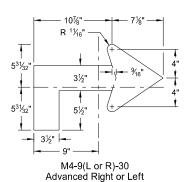


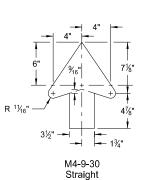
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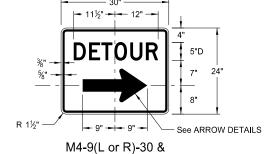
ARROW DETAILS

NOTES:

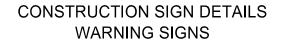
Arrow may be right or left of the legend to indicate construction to the right or left.

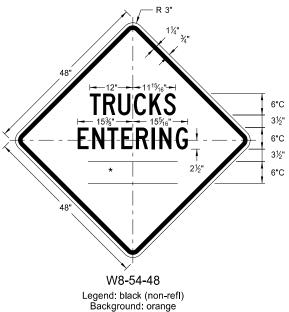
	NORTH DAKOTA			
DEPART	MENT OF TRANSPORTATION			
	8-13-13			
	REVISIONS			
DATE	DATE CHANGE			
8-17-17	8-17-17 Added sign & background color			

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M4-9-30 Legend: black (non-refl) Background: orange



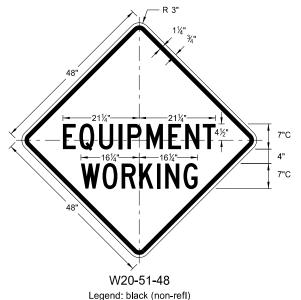


TRUCKS

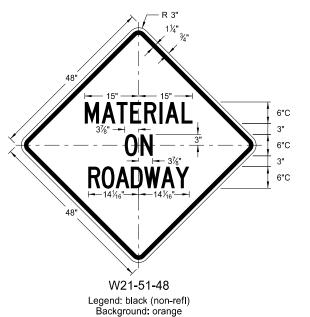
7"C

7"C

7"C

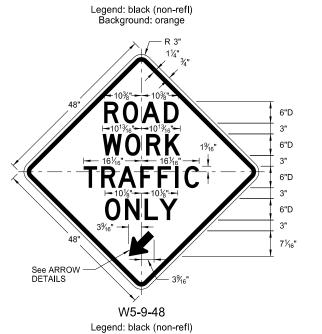


Background: orange



LETTER SPACING WORD AHEAD Standard 200 FT Standard 350 FT Standard 500 FT Standard 1000 FT Reduce 40% 1500 FT Reduce 40% ½ MILE Reduce 50% 1 MILE Standard

* DISTANCE MESSAGES



Background: orange

TRUCKS

ENTERING

HIGHWAY

W8-53-48

Legend: black (non-refl)

Background: orange

THRU

RIGHT

.ANE

W5-8-48

6"D

4½"

6"D

4½"

6"D

4½"

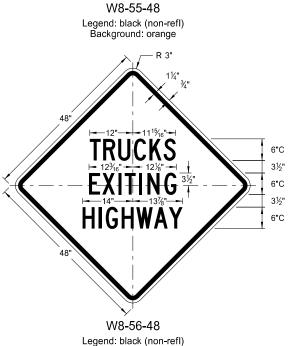
6"D

6"C 3½"

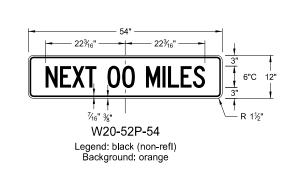
6"C

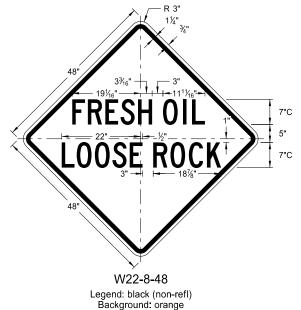
3½"

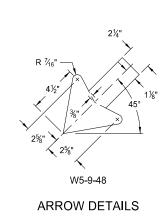
6"C



Background: orange







R 3" 11/4" 3/4" 13%" 13%"	
BRIDGE	6"D
	6"
PAINTING:	6"D
	6"
*	6"D
48"	
W21-50-48	

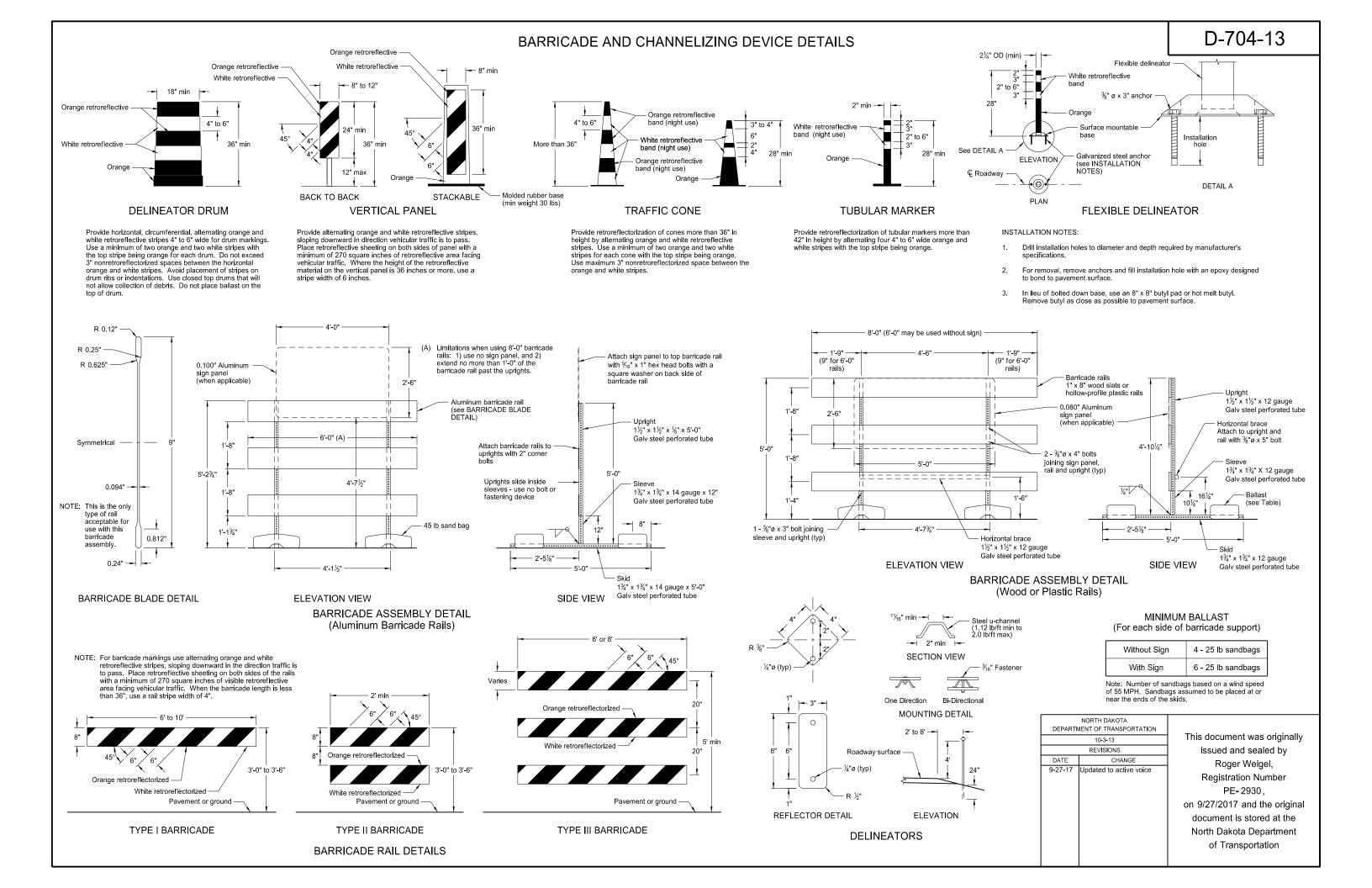
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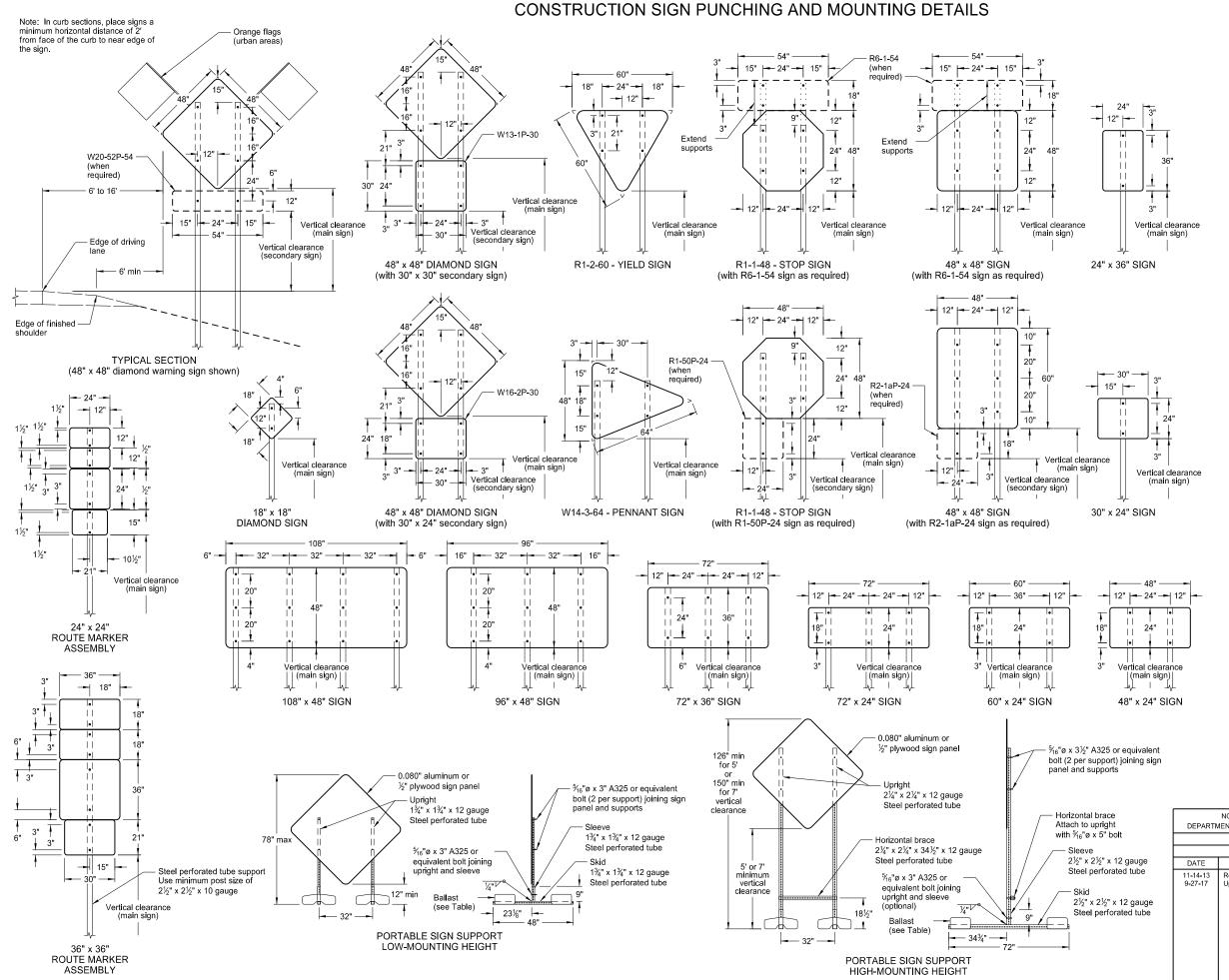
Background: orange

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Roger Weigel,
Registration Number
PE- 2930,
on 8/17/17 and the original
document is stored at the
North Dakota Department
of Transportation

This document was originally

	NORTH DAKOTA			
DEPARTM	MENT OF TRANSPORTATION			
8-13-13				
REVISIONS				
DATE CHANGE				
8-17-17 Updated sign number				





NOTES:

1. Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed

Place signs over 50 square feet on 2½" x 2½" perforated tube supports as a minimum.

Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.

- 2. Sign Panels: Provide sign panels made of 0.100" aluminum, $\frac{1}{2}$ " plywood, or other approved material, except where noted. Punch all holes round for \(^3\)\(^1\) bolts.
- 3. Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)
- Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are

Interstate - white legend on blue background Interstate Business Loop - white legend on green background US and State - black legend on white background County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.

Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

6. Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST (For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel		
1'	6		
5'	8		
7'	10		

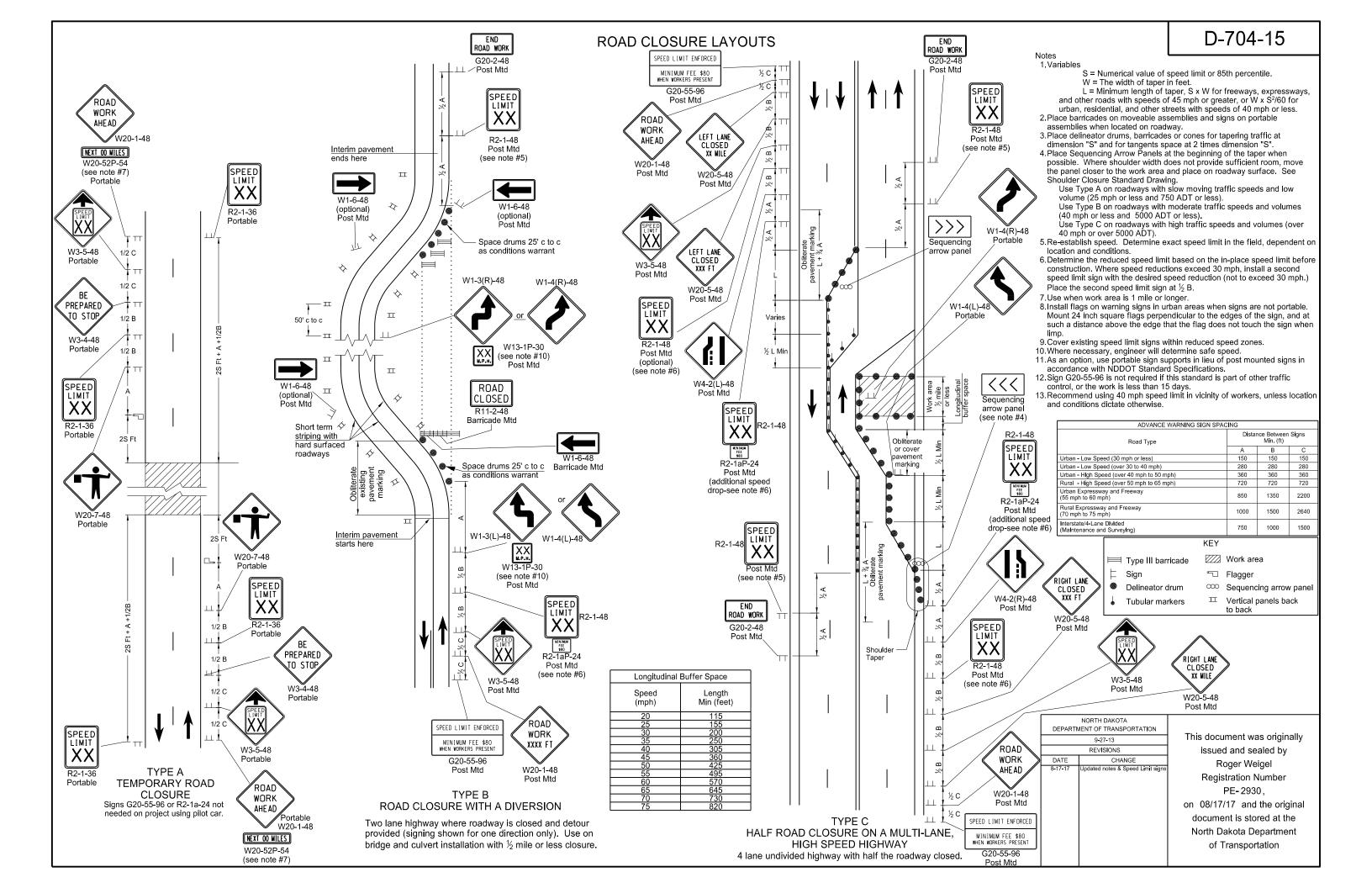
Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

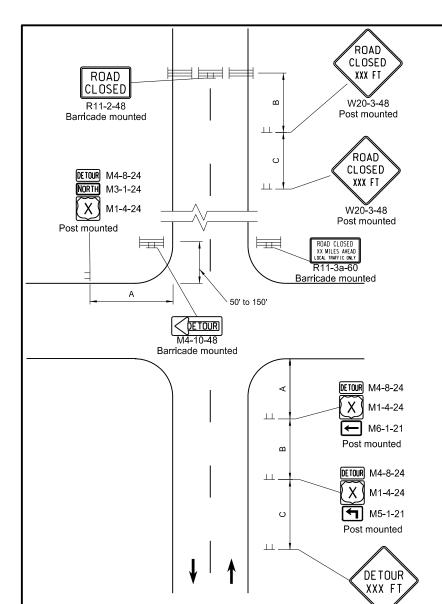
NORTH DAKOTA				
DEPARTI	MENT OF TRANSPORTATION			
	10-4-13			
REVISIONS				
DATE CHANGE				
11-14-13 9-27-17	Revised Note 6. Updated to active voice			

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North Dakota Department

of Transportation





Road closed beyond detour point. Signing shown for one direction only. Install and maintain signs shown in plans.

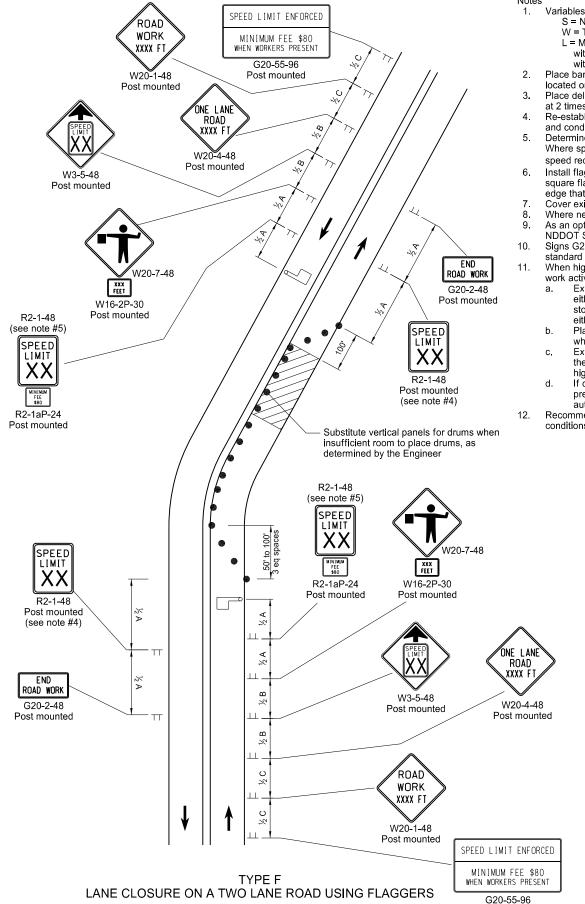
TYPE E

ROAD CLOSURE WITH OFF-SITE DETOUR

W20-2-48

ADVANCE WARNING SIGN SPAC	CING		
Distance Between Signs Road Type Min. (ft)			Signs
	Α	В	С
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS

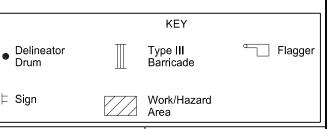


Two lane highway with one lane closed. Flagger at point visible to approaching traffic. Notes

S = Numerical value of speed limit or 85th percentile

W = The width of taper in feet

- L = Minimum length of taper in feet. S x W for freeways, expressways, and roads with speeds of 45 mph or greater, or W x $S^2/60$ for urban, residential, and streets with speeds of 40 mph or less.
- Place barricades on moveable assemblies and signs on portable assemblies when located on the roadway
- Place delineator drums for tapering traffic at 3 equal spaces and for tangents space them at 2 times dimension "S".
- Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions. Determine the reduced speed limit based on the in place speed limit before construction.
- Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place second speed limit sign at ½B.
- Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- Cover existing speed limit signs within a reduced speed zone.
- Where necessary, safe speed to be determined by the Engineer.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
- Signs G20-55-96 or R2-1aP-24 are not required when pilot car operation is used, if this standard is part of other traffic control layouts, or if work is less than 15 days.
- When highway-rail grade crossings exist either within or in the vicinity of the roadway
 - Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
 - Place ☐Do Not Stop on Tracks☐ sign (R8-8-24) near cross buck in each direction while lane closure is near tracks.
 - Extend buffer space between work zone and lane closure transition upstream of the highway-rail grade crossing to prevent flagging queue from extending across highway-rail grade crossing.
 - If queuing extends across highway-rail crossing, provide flagger at crossing to prevent vehicles from stopping within the crossing (even when automatic warning devices are in place.)
- Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

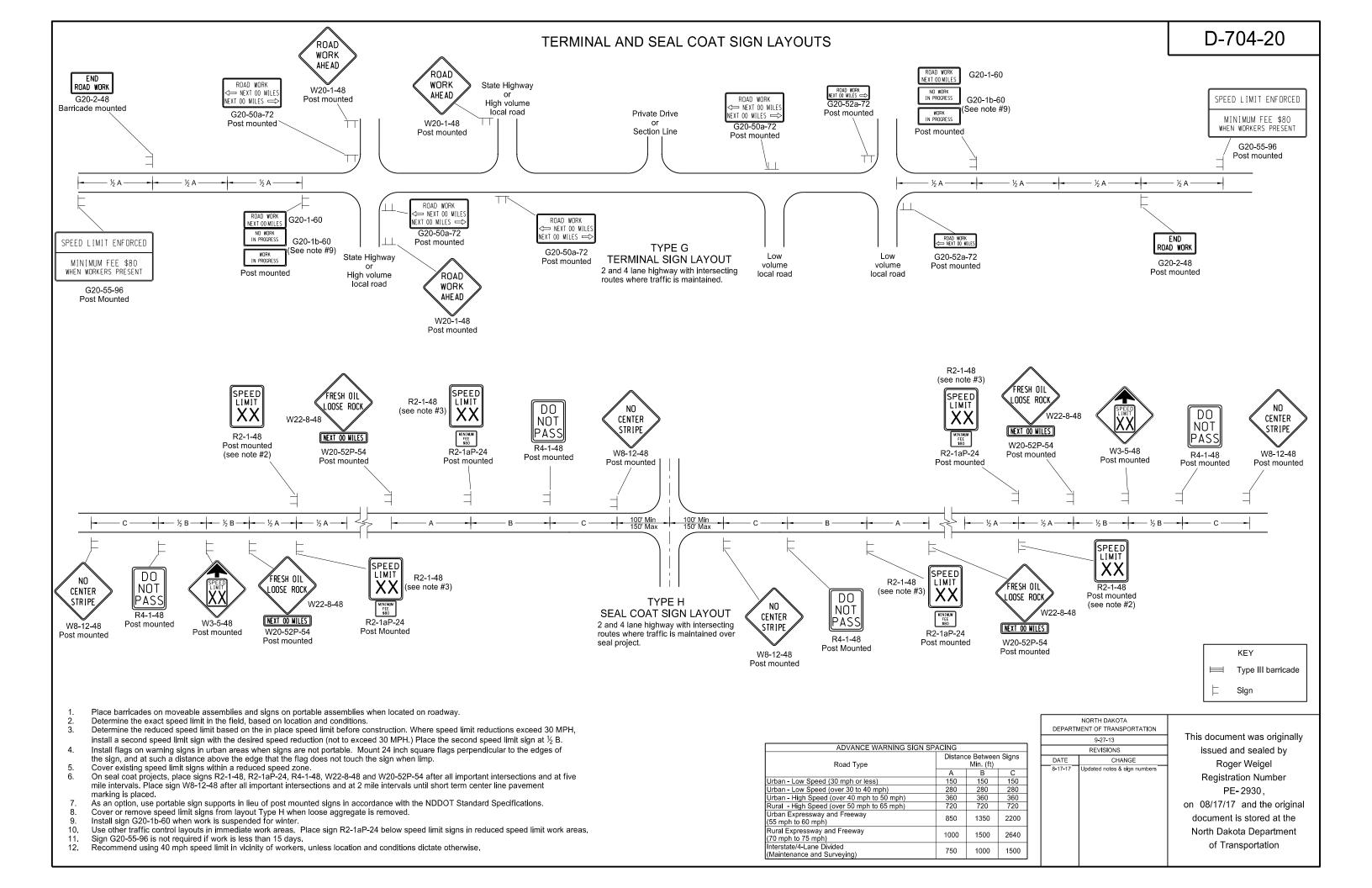


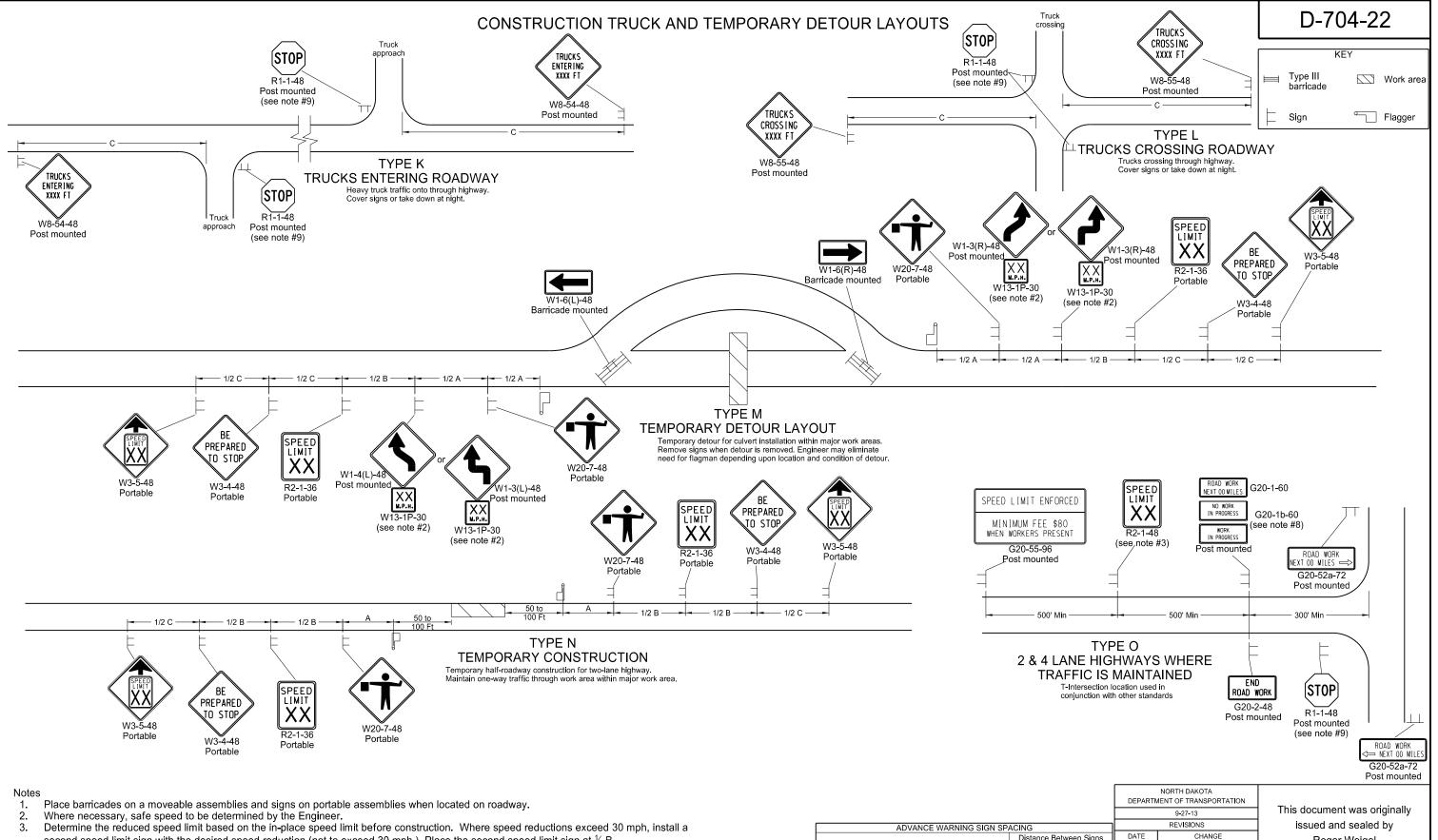
DEPARTI	NORTH DAKOTA MENT OF TRANSPORTATION		
	9-27-13		
	REVISIONS		
DATE CHANGE			
3-13-14	Revised Sign Cell "ROAD WORK XXX FT"		
8-17-17	Update notes & sign numbers		

Post mounted

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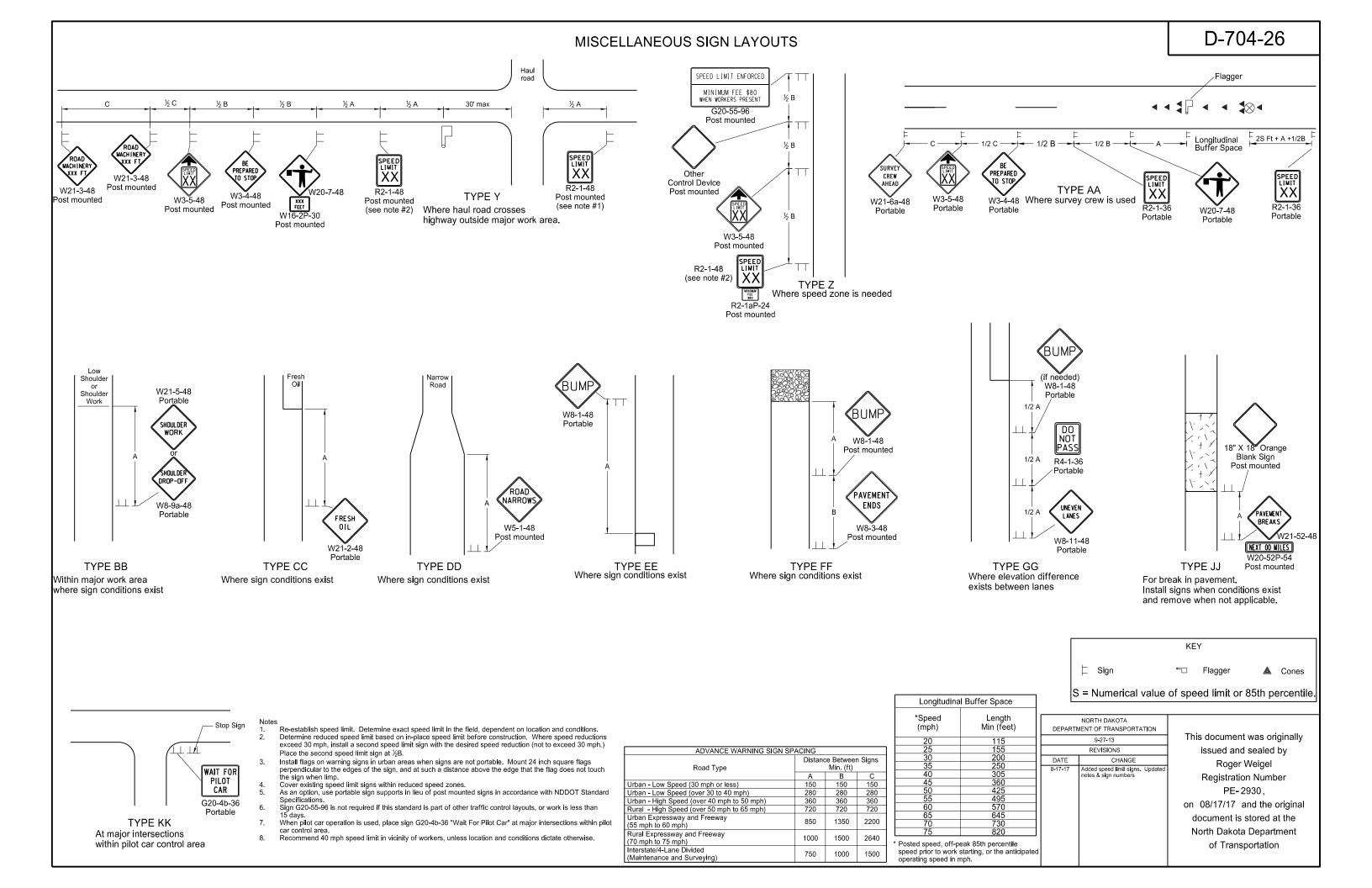


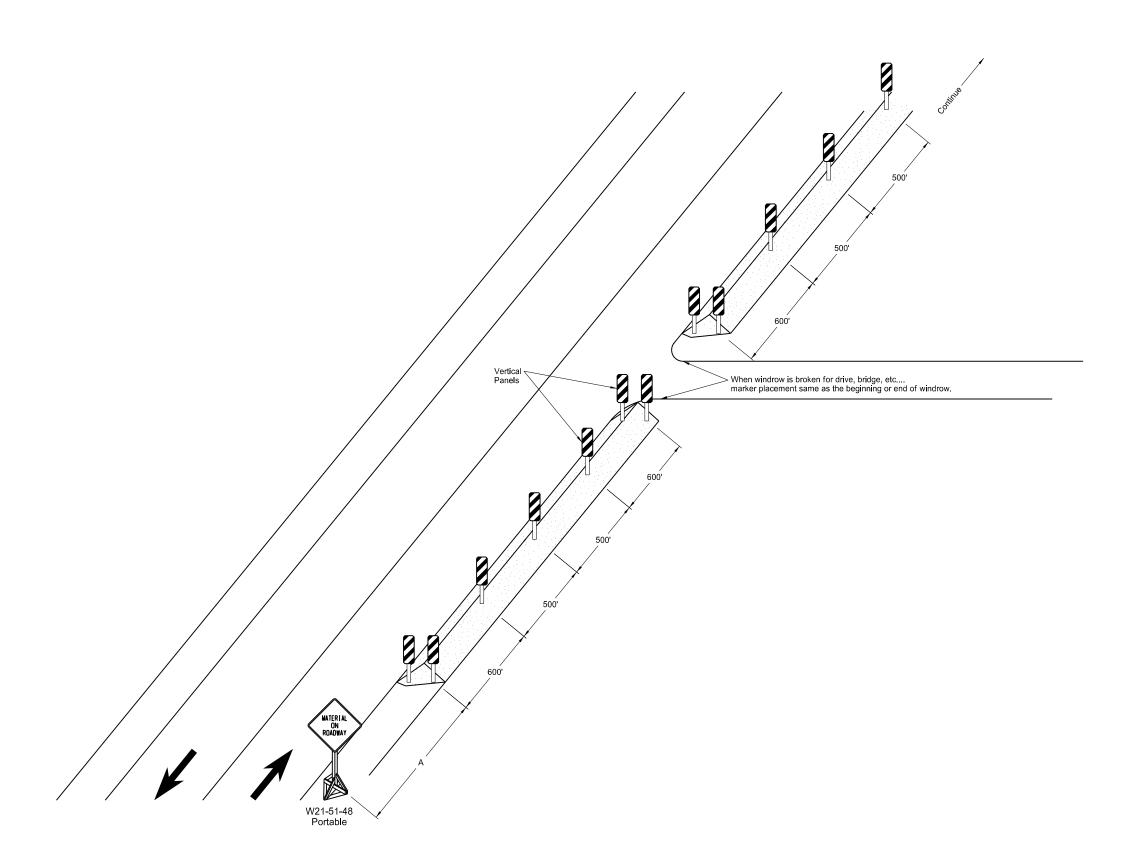
- second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at $\frac{1}{2}$ B.
- Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- Cover existing speed limit signs within a reduced speed zone.
- Covered (when approved by engineer) or obliterated pavement marking measured as Obliteration of Pavement Marking.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
- Install sign G20-1b-60 when work is suspended for winter.
- If existing stop sign is in place, a 48" stop sign is not required.
- Sign G20-55-96 is not required if layout is part of other traffic control or if work is less than 15 days.
- Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

				DEITH	MENT OF THUMOS ON THE	
					9-27-13	Ti
ADVANCE WARNING SIGN SE	PACING				REVISIONS	
Road Type		ce Betwee Min. (ft)	n Signs	DATE 8-17-17	CHANGE Update notes & sign numbers	
	Α	В	С		'	
Urban - Low Speed (30 mph or less)	150	150	150			
Urban - Low Speed (over 30 to 40mph)	280	280	280			
Urban - High Speed (over 40 mph to 50 mph)	360	360	360			or
Rural - High Speed (over 50 mph to 65 mph)	720	720	720			
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200			
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640			
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500			

Roger Weigel Registration Number PE-2930, on 08/17/17 and the original document is stored at the North Dakota Department

of Transportation



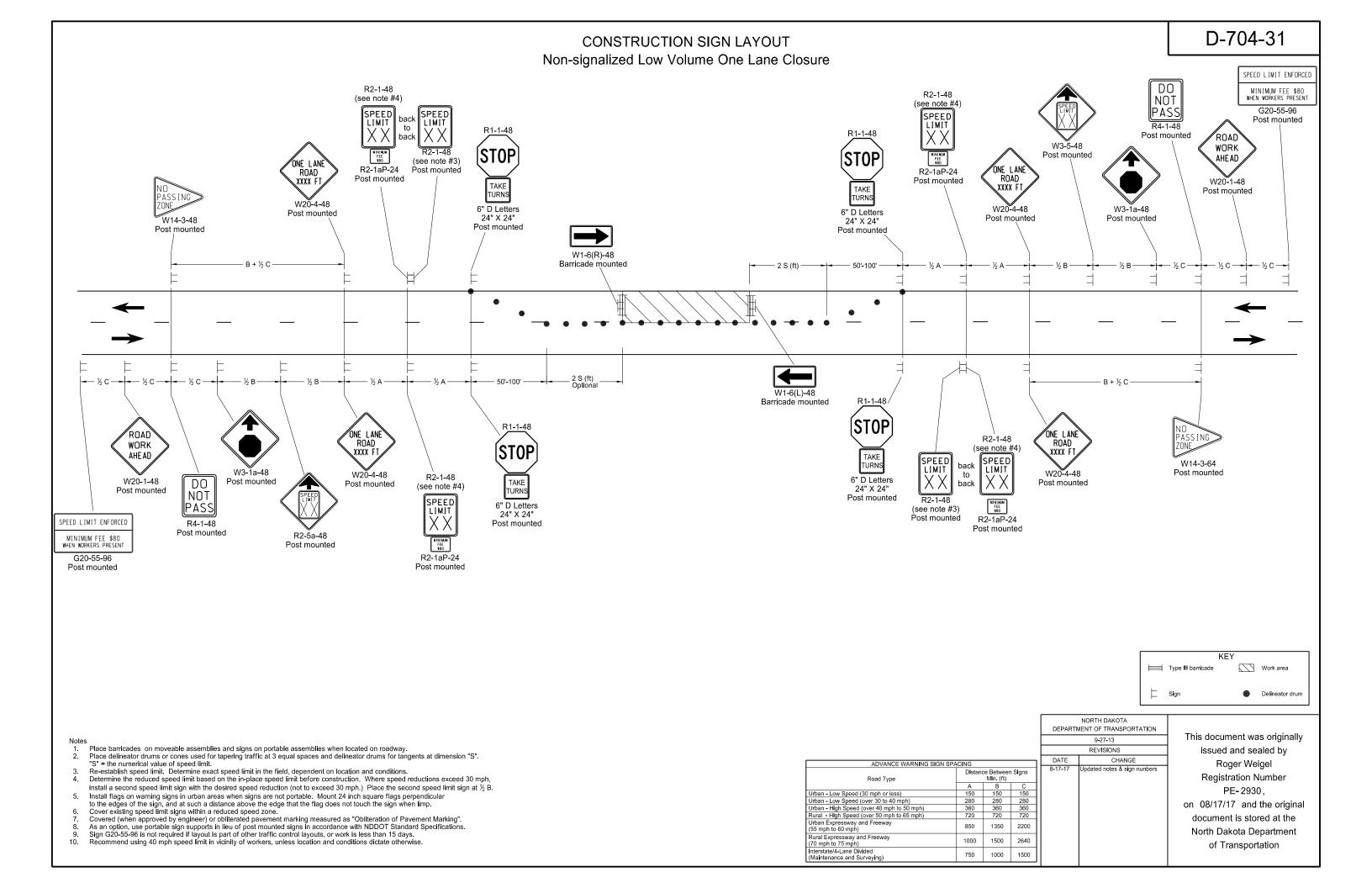


ADVANCE WARNING SIGN SI	PACING		
Road Type	Distand	ce Betweer Min. (ft)	n Signs
	Α	В	С
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (55 mph to 60 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

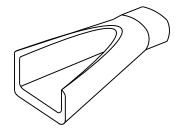
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION			
	9-27-13		
REVISIONS			
DATE CHANGE			
6-24-14 8-17-17	Revised Note Updated notes & sign support		

Notes:
As an option, use portable sign supports in lieu of post mounted sign in accordance with NDDOT Standard Specifications.

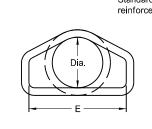
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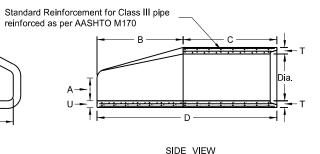
REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS (Round Pipe)

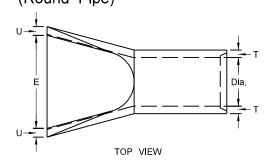


PERSPECTIVE



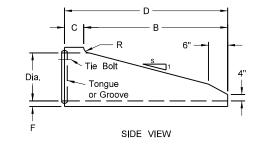
END VIEW

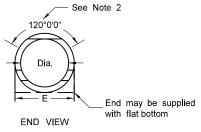




REINFORCED CONCRETE PIPE - FLARED END SECTION Reinforcement to be equivalent to Class III RCP

		TRA	VERSABLE	END SEC	TION		
DIA	В	С	D	Е	F	R	S
15"	4'	9"	4'-9"	1'-7½"	2¼"	3"	6
18"	5' - 9"	9"	6'-6"	1'-11"	21/2"	3"	6
24"	6'	1'	7'	2'-6"	3"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	3½"	4
36"	7'-3"	15"	8'-6"	3'-8"	4"	3"	4





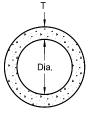
NOTES (Traversable End Section):

CONCRETE PIPE PLUG

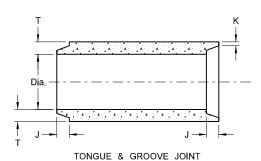
- Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
- 2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

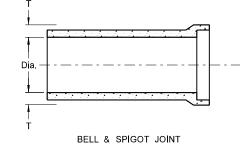
REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION

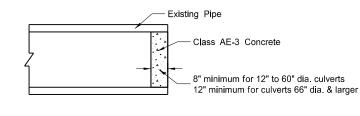
Reinforcement to be equivalent to Class III RCP











CIRCULAR PIPE

JOINTS FOR REINFORCED CONCRETE PIPE

- 1. All reinforcing steel shall meet AASHTO M170 requirements.
- 2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
- 3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet 66" to 108" (incl.) = not less than 6 feet
- 4. Joints shall be sealed with rubber gaskets or with sealer approved by the
- 4. John's shall be sealed with rubber gaskets of with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
 5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION				
	05-12-14			
	REVISIONS			
DATE	DATE CHANGE			
01-21-15 Revised Note 5 11-21-16 Revised End Section Dimensions				

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of Transportation

FLARED END SECTION						
	TERMINAL DIMENSIONS					
DIA	Α	В	С	D	Е	U
12	0'-4"	2'-0"	4'-0%"	6'-0%"	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2¼"
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	21/2"
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2¾"
24	0'-91/2"	3'-71/2"	2'-6"	6'-1½"	4'-0"	3"
27	0'-101/2"	4'-0"	2'-1½"	6'-1½"	4'-6"	3¼"
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	31/2"
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	41/2"
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-91/4"	8'-21/4"	7'-6"	5½"
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5½"
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6½"
84	3'-0"	7'-61/2"	1'-9"	9'-3½"	10'-0"	6½"
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	6½"

All Classifications of Round Concrete Pipe					
Internal Dia of plpe In Inches	Cross-Sectional Water Area	Weight per lin foot of pipe Std. Wall	Joint J Groove End Min./Max.	Joint K Tongue End Min.	Minimum Wall Thickness (T)
Dia	Sq. ft.	Lbs.	In.	In.	In.
12	0.79	92	1%-2%	3/4	2
15	1.23	127	1¾-2¾	7∕8	21/4
18	1.77	168	11/8-21/8	1	21/2
21	2.40	214	1%-3%	11//8	2¾
24	3.14	265	23/4-33/4	11//8	3
27	3.98	322	23/4-4	11/4	31/4
30	4.91	384	31/4-41/4	11/4	31/2
33	5.94	452	31/4-41/4	1½	3¾
36	7.07	524	31/4-41/4	1½	4
42	9.62	685	3¾-4¾	1¾	4½
48	12.57	685	35/8-43/4	17/8	5
54	15.90	1070	41/8-51/4	2	5½
60	19.63	1296	41/2-51/2	21/4	6
66	23.76	1542	5-6	25/8	6½
72	28.27	1810	55/8-63/4	2⅓	7
78	33.18	2098	614-714	21/8	7½
84	38.48	2410	55/8-73/4	33/8	8
90	44.18	2793	63/4-81/2	31/8	81/2
96	50.27	3092	7-81/4	31/2	9
102	56.75	3466	7-81⁄4	31/2	9½
108	63.62	3864	71/4-81/2	3¾	10

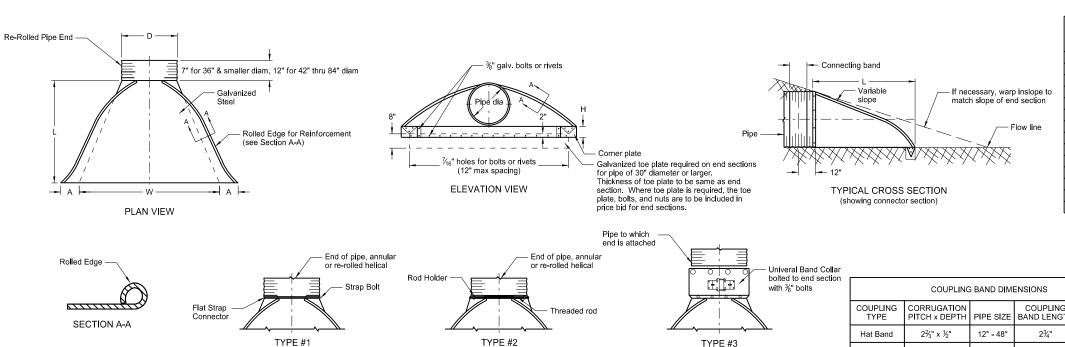
ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

TYPE #3

For all pipe sizes

2" x 2" x ¾6" Angle

or Die-Formed Angle



For circular pipes with diameter 30" through 36'

SIDE VIEW

ANNULAR BAND

SECTION D-D

Bar & Strap Connection

For 12" - 72" pipe: 0.079" strap thickness

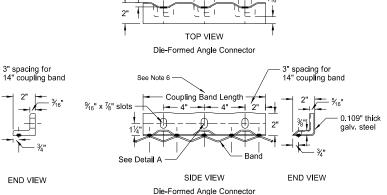
For 78" - 120" pipe: 0.109" strap thickness

Coupling Band Length ---

½" x 6" bolt

End Helical Pine

COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2¾" x ½"	12" - 48"	2¾"	.064"
	02/11 1/11	12" - 72"	12"	.052"
Annular Band	2¾" x ½"	78" - 84"	12"	.079"
	3" x 1"	48" - 120"	14"	.052"
	2¾" x ½"	12" - 72"	10½"	.052"
Llugges Dond	Rerolled End	78" - 84"	10½"	.079"
Hugger Band	3" x 1" Rerolled End	48" - 120"	10½"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"



- END SECTION DIMENSIONS PIPE GALV. APPROX BODY DIA. THICK. В Н SLOPE W IN IN IN IN RATE PIECE IN IN 30 15 0.064 6 26 21/5:1 18 0.064 10 6 31 36 21/5:1 24 0.064 10 13 6 41 48 21/2:1 30 51 60 0.079 $2\frac{1}{2}:1$ 1 or 2 36 0.079 14 60 72 21/2:1 19 9 42 0.109 16 22 11 69 84 21/2:1 48 0.109 12 78 90 54 12 84 102 0,109 18 30 * 60 0 109 87 18 33 12 114 13/-1 * 66 0.109 18 12 87 120 11/2:1 18 12 87 126 1 1/3 :1 * 72 0.109 39 * 78 0.109 87 132 18 42 12 11/4:1 87 * 84 0 109 18 45 12 138 1 1/6 :1
 - * These sizes have 0.109" sides and 0.138" center panels.
 - \star \star Pipe diameter is equal to dimension "D" of end section.

Manufacturers tolerances of above dimensions will be allowed.

Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with $\frac{2}{3}$ " dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

NOTES:

- Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to
- 2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 21/2" x 21/2" x 1/4" galv. angle for 78" and 84" dia.. Angles to be attached by galv. %" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
- Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
- 4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
- 5. ½" x 8" bolts may be used as a substitute for the 1/2" x 6" bolts shown in the details.
- 6. Coupling bands wider than 14" may be used if a minimum of four ½" bolts with maximum spacing of 5^{1}_{2} " are used for the connection.
- 7. Length of spot welds shall be minimum ½".

7½" 7½" ¾" x ¾" Rib @ 7½"	11½" 1" ¾" x 1" Rib @ 11½"
SPIRAL	RIB CORRUGATIONS

Joint Sealant

when required

HUGGER COUPLING BAND

For circular pipes with diameter 24" & smaller

Min .064"

HAT BAND FOR FLANGED END PIPE

SIDE VIEW

Spot Welds

Coupling Band Length -

SIDE VIEW

Single Bar & Strap

- 2¾" -

Reformed Ends

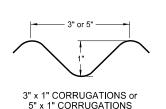
SECTIONAL VIEW

SECTION B-B

Band Length

SECTIONAL VIEW

2%" -



SECTION C-C

Angle Connection

– Coupling Band Length 🛶

→ 4" → 4" → 2"

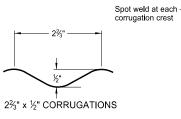
SIDE VIEW

2" x 2" x 3/16" Angle Connector

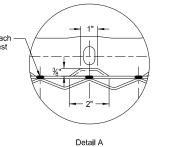
See Note 6

corrugation crest

%6" x %" slots -



END VIEW

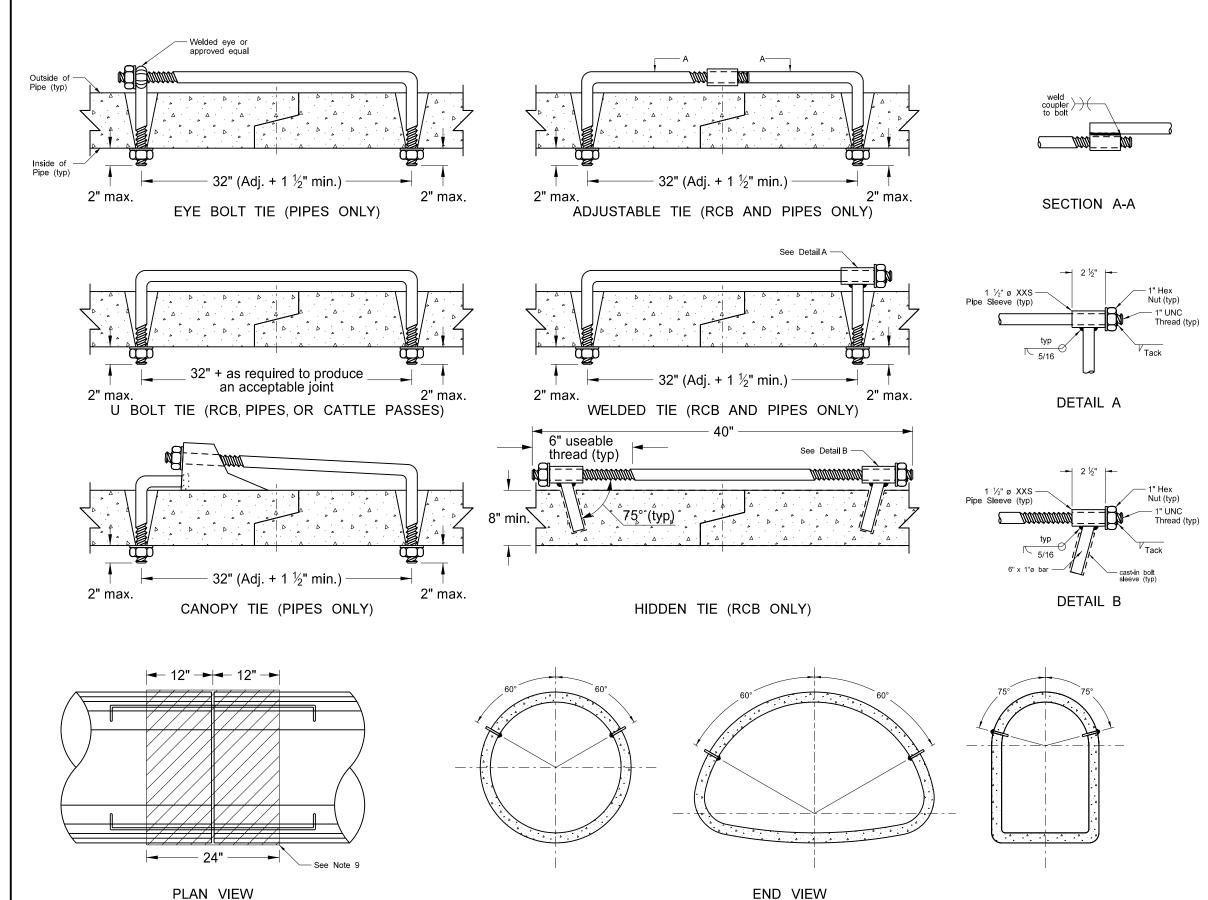


NORTH DAKOTA		
DEPARTM	ENT OF TRANSPORTATION	
08-06-13		
REVISIONS		
DATE	CHANGE	
01-07-14 02-27-14	End Section Plan View 3" x 1" Corrugation Detail	

issued and sealed by Terrence R. Udland, Registration Number PE- 2674, on 02/27/2014 and the original document is stored at the North Dakota Department of Transportation

This document was originally

CONCRETE PIPE, CATTLE PASS, OR PRECAST CONCRETE BOX CULVERT TIES



REQUIRED SIZE OF TIE BOLTS			
Pipe Size	Thread ø	XXS Pipe Sleeve Inner ø	
18" - 24"	5/8" See note 2	3/4"	
30" - 66"	3/4"	1"	
72" - 78"	1"	1 ½"	
RCB/Cattle Pass	T .	1 74	

NOTES:

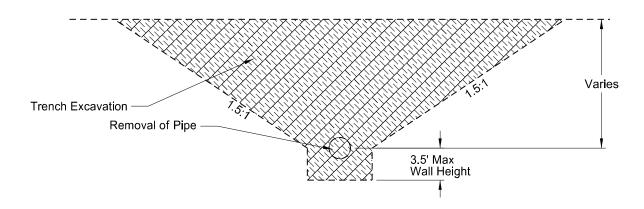
- The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
- Cattle Pass and Jacked and Bored pipes shall have pipe ties inserted from the inside of the pipes and grouted into place. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
- Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Where nuts and washers are not used, the tie bars shall be inserted and grouted into place.
- Ties are only for holding pipe or RCB sections together, not for pulling sections tight.
- Tie bolt assembly shall be hot dip galvanized in accordance with AASHTO M232.
- Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Holes shall have a diameter ¼" larger than the diameter of the thread. Holes in precast RCB's shall contain cast-in bolt sleeves with an inside diameter of 1 ¼".
- The contractor has the option of selecting the type of tie bolt used from those shown.
- The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for the appropriate conduit or RCB pay item.
- All centerline and approach RCP culvert joints shall be tied. Storm drain systems shall have the first three joints including the end section of all free ends tied. Free ends are defined as any storm drain end which does not terminate at an inlet or manhole. Outfall culverts with end sections which drain adjacent ditches are examples of free ends.
- Place joint wrap prior to installing ties. Overlap the joint by 12" in both directions.
- Tie bolts shall conform to ASTM A 36. Nuts shall be be heavy hex and conform to ASTM A 563. Washers shall conform to ASTM F 436, Type 1. Welded pipe sleeves and cast-in bolt sleeves shall conform to ASTM A 53, Grade B.
- 12. RCB tie locations shall be as shown on the plans.

DEPARTM	NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		
	3-18-14		
	REVISIONS		
DATE	CHANGE		
7-21-15 6-6-17	Note 8 Notes 2-11, Table, Title, Lables		

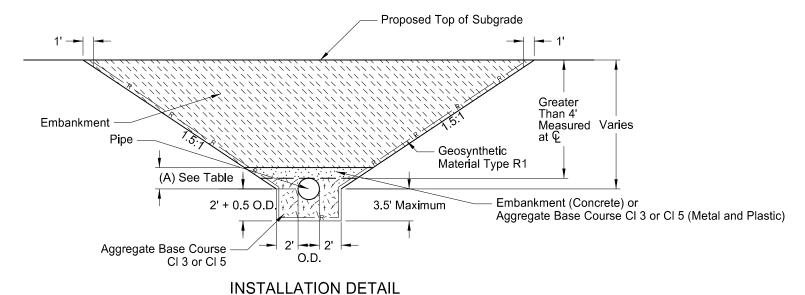
This document was originally issued and sealed by Jonathan David Ketterling, Registration Number PE-4684,

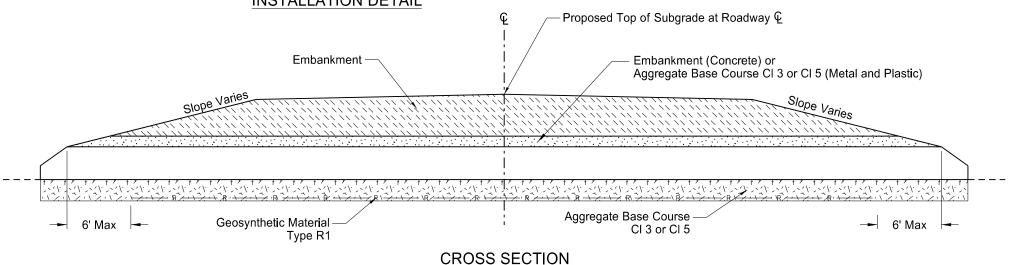
on 6/6/2017 and the original document is stored at the North Dakota Department of Transportation

TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL PIPES MORE THAN 4 FEET BELOW TOP OF SUBGRADE



EXCAVATION DETAIL





Pay Items 1) Pipe*

- 2) Geosynthetic Material Type R13) Removal of Pipe (if required)

*Included in Pipe Pay Item

- 2) Trench excavation
- 3) Aggregate Base Course Cl 3 or Cl 5 4) Embankment

NOTES:

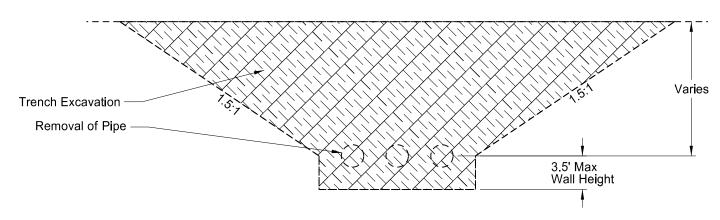
- 1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A

Backfill Dimensions		
Pipe Materials Dimension (A)		
Concrete	0.5 O.D.	
Metal and Plastic	0.5 O.D. + 1 Foot	

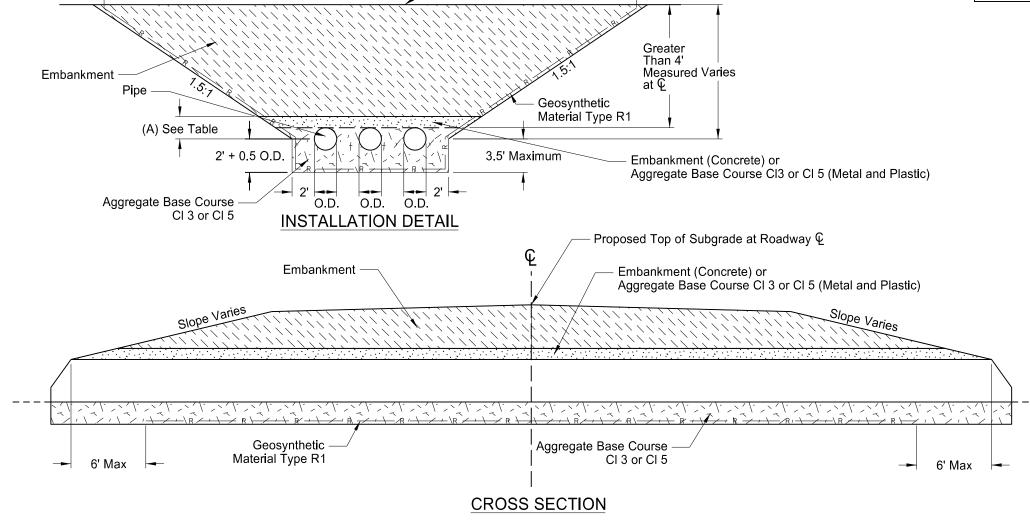
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 7-26-13 REVISIONS DATE 10-15-13 1-21-14 9-18-15 12-10-15 Label Formatting Nomenclature Title Rewording Added Plastic Pipe

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TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL MULTIPLE PIPES MORE THAN 4 FEET BELOW TOP OF SUBGRADE



EXCAVATION DETAIL



Proposed Top of Subgrade

Pay Items 1) Pipe*

- 2) Geosynthetic Material Type R13) Removal of Pipe (if required)

*Included in Pipe Pay Items

- 1) Pipe
- 2) Trench Excavation
 3) Aggregate Base Course Cl 3 or Cl 5
 4) Embankment

NOTES:

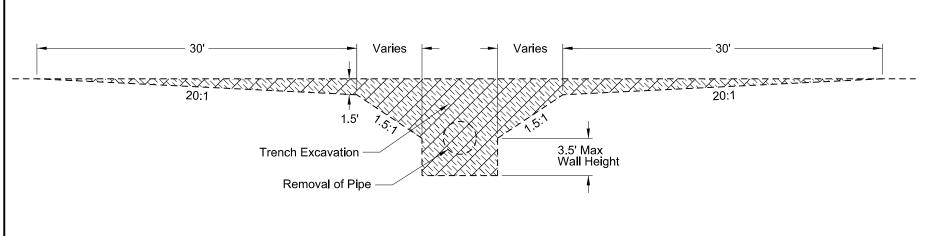
 This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
 Embankment may be either Borrow Excavation or Common Excavation - Type A

Backfill Dimensions		
Pipe Materials	Dimension (A)	
Concrete	0.5 O.D.	
Metal and Plastic	0.5 O.D. + 1 Foot	

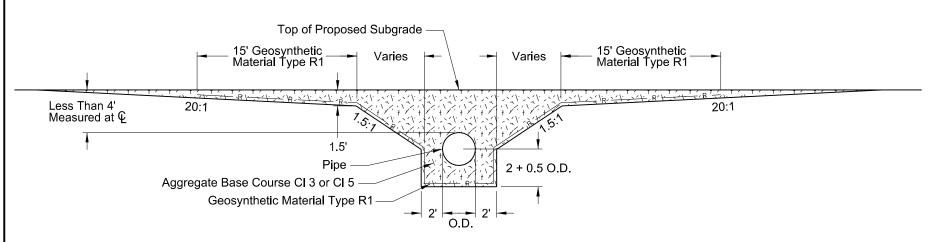
	NORTH DAKOTA		
	DEPARTMENT OF TRANSPORTATION 2-4-14		
	REVISIONS		
	DATE	CHANGE	
	3-3-14 1-21-14 9-18-15 12-10-15	Spelling Nomendature Title Rewording Added Plastic Pipe	

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TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL PIPES 4 FEET OR LESS BELOW TOP OF SUBGRADE



EXCAVATION DETAIL



INSTALLATION DETAIL

Pay Items 1) Pipe*

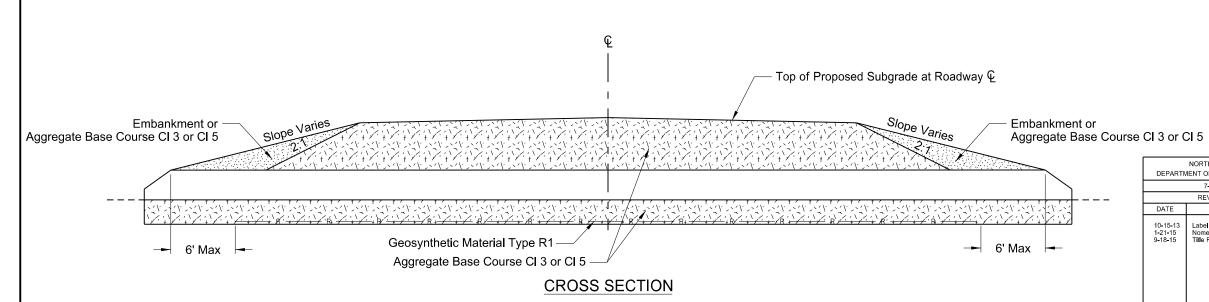
- 2) Geosynthetic Material Type R1 3) Removal of Pipe (if required)

*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench Excavation
- 3) Aggregate Base Course Cl 3 or Cl 5
- 4) Embankment

NOTES:

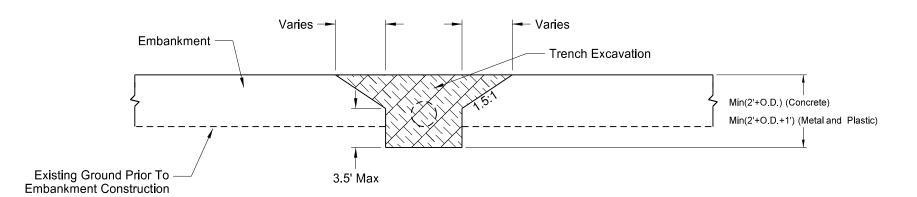
- 1) This drawing applies to new/replaced mainline and paved intersection roadway pipes only (including ramps). It does not include pipes in approaches.
 2) Embankment may be either Borrow Excavation or
- Common Excavation Type A



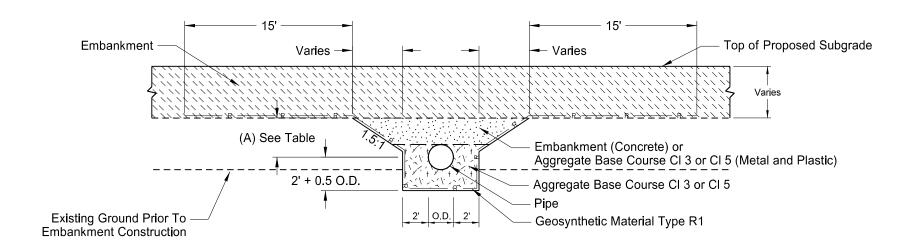
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 7-26-13 REVISIONS DATE 10-15-13 1-21-15 9-18-15 Label Formatting Nomendature Title Rewording

This document was originally issued and sealed by Ron Horner, Registration Number PE-2087, on 9/18/2015 and the original document is stored at the North Dakota Department of Transportation

TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL FOR PIPES INSTALLED IN NEW EMBANKMENT AREAS



EXCAVATION DETAIL



Pay Items 1) Pipe*

- 2) Geosynthetic Material Type R1

*Included in Pipe Pay Item

- 1) Pipe
 2) Trench excavation
 3) Aggregate base course Cl 3 or Cl 5
 4) Embankment

NOTES:

- 1) This drawing applies to new/extended mainline and paved intersection roadway pipes only (including ramps).
- It does not include pipes in approaches

 2) Embankment may be eitehr Borrow Excavation or Common Excavation Type A

Backfill Dimensions		
Pipe Materials	Dimension (A)	
Concrete	0.5 O.D.	
Metal and Plastic	0.5 O.D. + 1 Foot	

დ Proposed Top of Subgrade at Roadway ହ			
Embankment —	Embankment (Concrete) or		
	Aggregate Base Course Cl 3 or Cl 5 (Metal and Plastic)		
Slope Varies	Slope Varies		

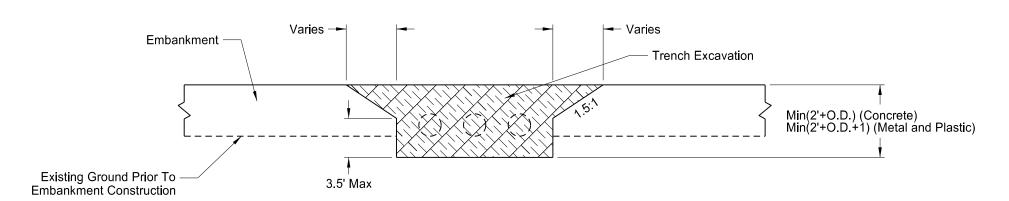
Geosynthetic Material Type R1	Aggregate Base Course — 6' max		
CROSS SECTION			

INSTALLATION DETAIL

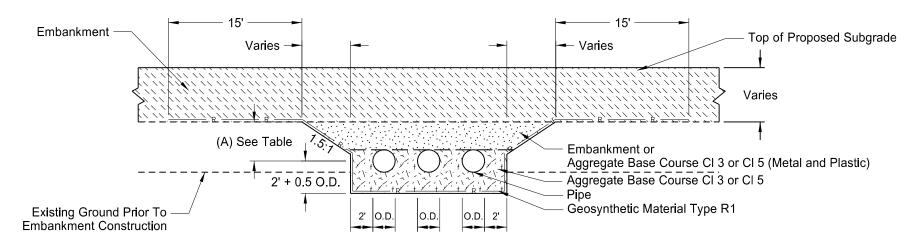
DEPARTA	NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		
02.7	7-26-13		
	REVISIONS		
DATE	CHANGE		
10-15-13 1-21-15 12-10-15	Label Formatting Nomenclature Added Plastic Pipe		

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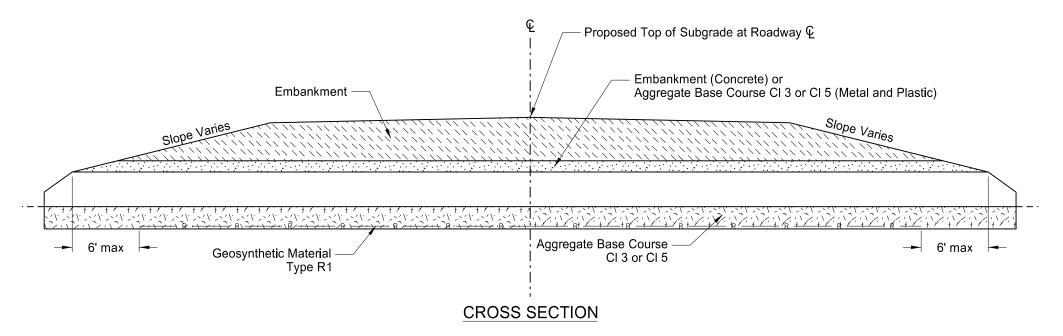
TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL FOR MULTIPLE PIPES INSTALLED IN NEW EMBANKMENT AREAS



EXCAVATION DETAIL



INSTALLATION DETAIL



Pay Items 1) Pipe*

- 2) Geosynthetic Material Type R1

*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench excavation3) Aggregate base course Cl 3 or Cl 54) Embankment

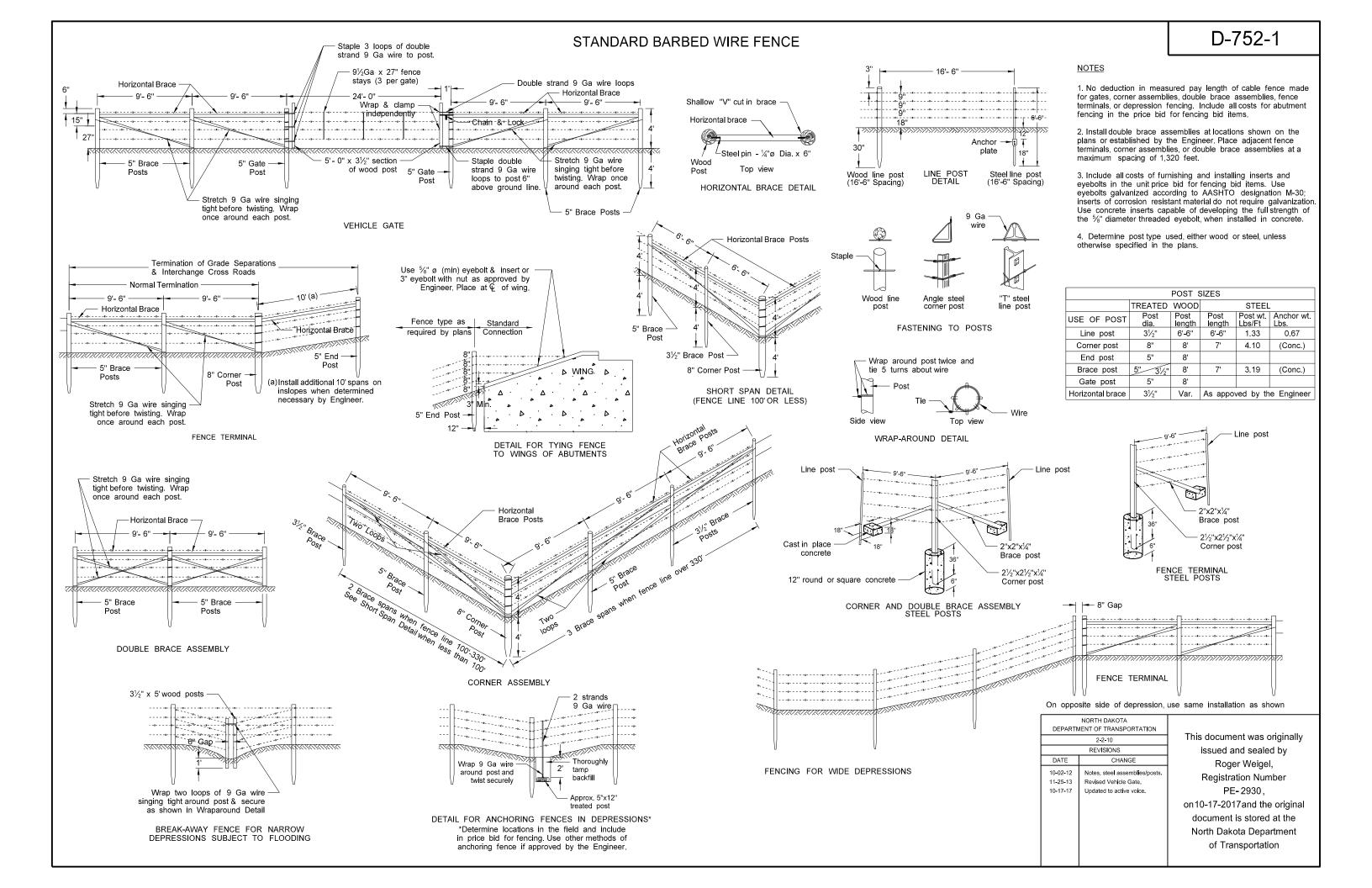
NOTES:

- This drawing applies to new/extended mainline and paved intersection roadway pipes only (including ramps). It does not include pipes in approaches
 The exact location of the pipes will be shown in the plans.
 Embankment may be either Borrow Excavation or Common Excavation Type A

Backfill Di	mensions
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal and Plastic	0.5 O.D. + 1 Foot

DEPARTI	NORTH DAKOTA IENT OF TRANSPORTATION
	2-4-14
	REVISIONS
DATE	CHANGE
1-21-15 12-10-15	Nomenclature Added Plastic Pipe

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PERFORATED TUBE ASSEMBLY DETAILS

Notes

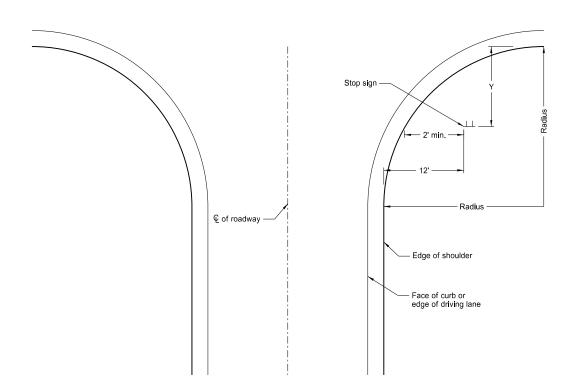
- Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
- Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.

Signs on expressways shall be installed with a minimum height of 7'.

Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.

The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.

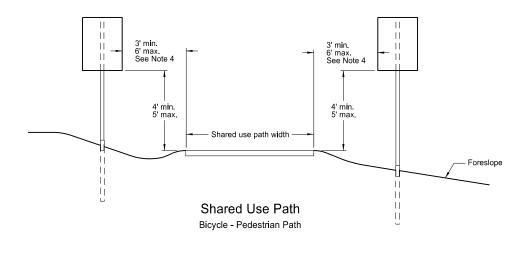
- 3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.
- 4. The clearance from edge of shared use path to edge of sign should be 3' except where width is limited, a minimum clearance of 2' shall be provided.



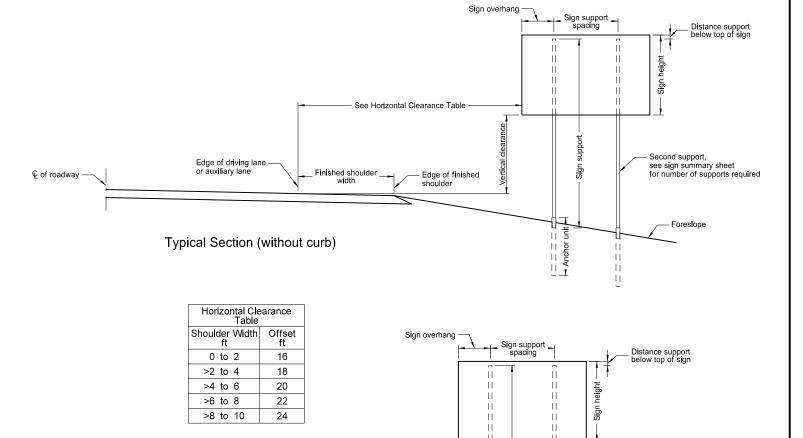
Stop Sign Location Wide Throat Intersection

This layout is to be used for the placement of "Stop" signs.

Radius	Y-max.	Y-min.
ft.	ft.	ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50 50	39 43
80	50	43



€ of roadway



3' min. see Note

Typical Section (with curb)

Residential or Business District

NORTH DAKOTA	DEPARTMENT OF TRANSPORTATION 10-3-13 REVISIONS DATE CHANGE	DEPARTMENT OF TRANSPORTATION 10-3-13 REVISIONS DATE CHANGE		
10-3-13 REVISIONS DATE CHANGE	10-3-13 REVISIONS DATE CHANGE	10-3-13 REVISIONS DATE CHANGE		NORTH DAKOTA
REVISIONS DATE CHANGE	REVISIONS DATE CHANGE	REVISIONS DATE CHANGE	DEPART	MENT OF TRANSPORTATION
DATE CHANGE	DATE CHANGE	DATE CHANGE		10-3-13
				REVISIONS
7-8-14 Revised note 2, added note 4.	7-8-14 Revised note 2, added note 4.	7-8-14 Revised note 2, added note 4.	DATE	CHANGE
			7-8-14	Revised note 2, added note 4.

Second support,

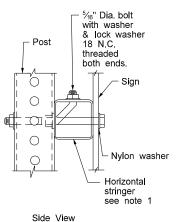
see sign summary sheet for number of supports required

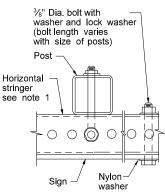
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D-754-25

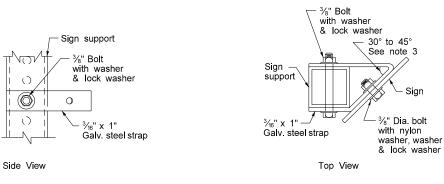
Mounting Details Perforated Tube





Top View

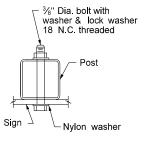
SIN SIN C BACK



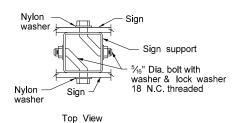
STRINGER MOUNTING

(WITH STRINGER IN FRONT OF POST)

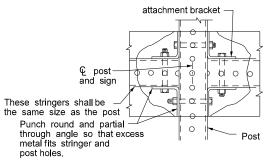
STRAP DETAIL



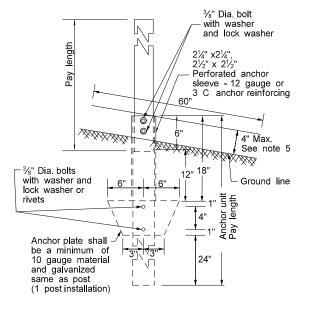
BOLT MOUNTING



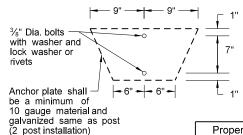
BACK TO BACK MOUNTING



STREET NAME SIGNS
AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR
BACK TO BACK MOUNTING



ANCHOR UNIT AND POST ASSEMBLY



Propertie	s of T	elesco	ping P	erforat	ed Tu	bes
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. area In.²	Section Modulus In ³
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
$2\frac{3}{16}$ x $2\frac{3}{16}$	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.783

The $2\frac{3}{16}$ " size 10 gauge is shown as 2.19" size on the plans. The $2\frac{1}{2}$ " size is shown as 2.51" size on the plans.

Not

- Horizontal stringers In lieu of perforated tubes, the contractor may substitute z bar stringers.
 The z bar stringers shall be 1¾" x ¾₁₆" thick,
 1.08 lbs./ft aluminum or 3.16 lbs./ft steel.
- 2. Metal washers used on sign face shall have a minimum outside diameter of $^{15}\!\!/_{16}$ " $\pm~^{12}\!\!/_{16}$ " and 10 gauge thickness.
- 3. No Parking Signs: All no parking signs with directional arrows shall be placed at a 30 to 45 degree angle with the line of traffic flow. No parking signs required at the above angles may have the support turned to the correct angle. If the no parking sign is placed with another sign that has to be placed at a 90 degree angle with the line of traffic flow, the detailed angle strap should be used to mount the no parking sign. Flat washers and lock washers shall be used with all nylon washers.
- 4. In lieu of using the bent bolt to attach the post to the stringer, the contractor may choose to punch the sign backing and place the bolt through the sign, the stringer and the post.
- 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.

		Telescoping Perforated Tube					
Number of Posts	Post Size In	Wall Thick- ness Gauge	Sleeve Size In.	Wall Thick- ness Gauge	Slip Base	Anchor Size Without Slip Base In	Anchor Wall Thick- ness Gauge
1	2	12			No	21/4	12
1	21/4	12			No	21/2	12
1	21/2	12			(B)	3(C)	7
1	21/2	10			Yes		7
1	21/4	12	2½(D)	12	Yes		7
1	21/2	12	21/4	12	Yes		7
2	21/2	10			Yes		7
2	21/4	12	2½(D)	12	Yes		7
2	21/2	12	21/4	12	Yes		7
3 & 4	21/2	12			Yes		7
3 & 4	21/2	10			Yes		7
3 & 4	21/2	12	21/4	12	Yes		7
3 & 4	21/4	12	2½(D)	12	Yes		7
3 & 4	21/2	10	2 ³ / ₁₆	10	Yes		7

(B) - The 2½", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

(C) - 3" anchor unit

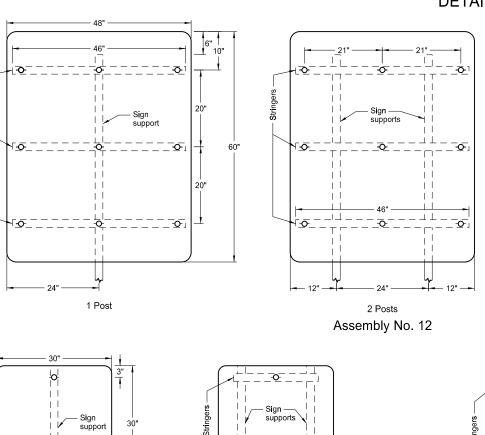
(D) - $2\frac{1}{2}$ " x 12 ga. x 18" minimum length external sleeve required.

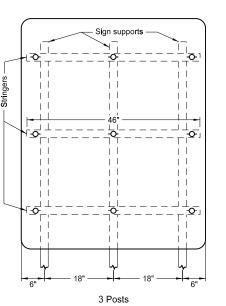
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	8-6-09		
	REVISIONS		
DATE	CHANGE		
7-8-14	Revised Note 3		
1			

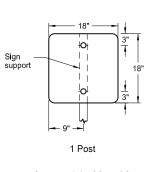
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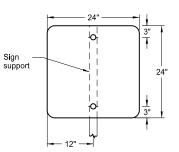
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS



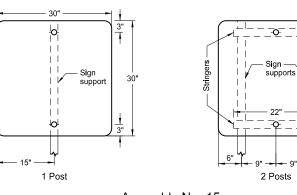




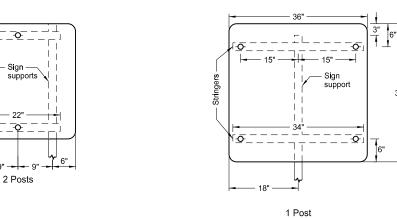


1 Post

Assembly No. 13

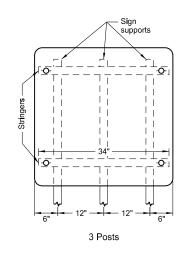


Assembly No. 15

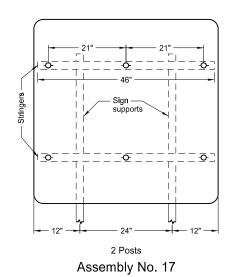


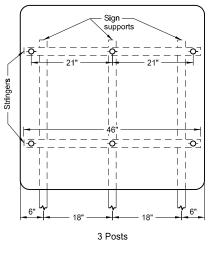
1 Post

2 Posts Assembly No. 16



Stringers	<u></u>	8" ————————————————————————————————————	9" 12"
		 	12"
	1 F	Post	

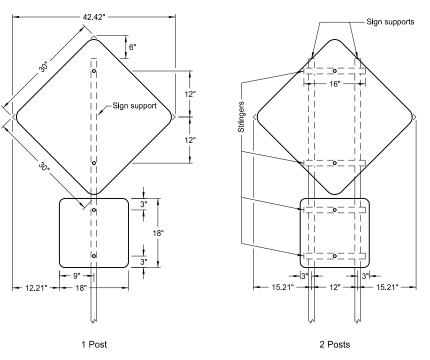


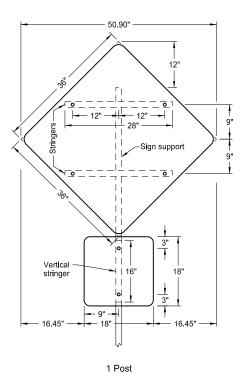


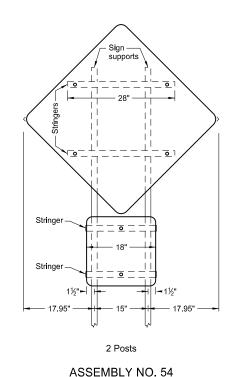
NORTH DAKOTA MENT OF TRANSPORTATION 12-1-10		
REVISIONS		
CHANGE		

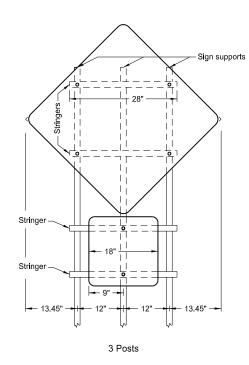
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

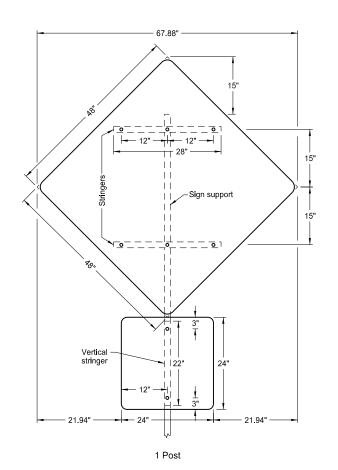


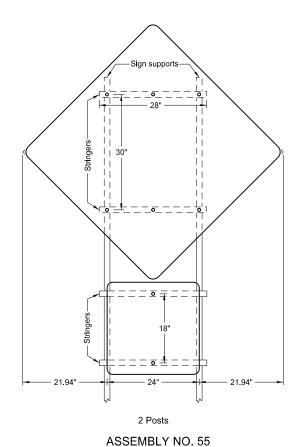


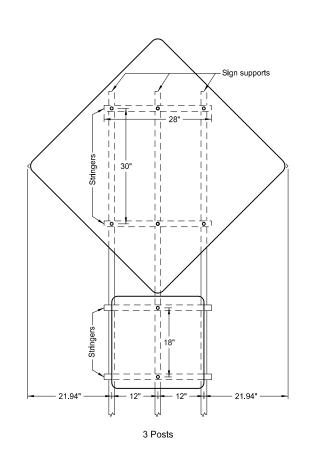




ASSEMBLY NO. 53







Note

- 1. The minimum sign backing material thickness shall be 0.100 inch.
- 2. Perforated square tube stringer shall be $1\frac{1}{2}$ "x $1\frac{1}{2}$ ".
- 3. All holes shall be punched round for %" bolt.

DEPARTM	NORTH DAKOTA IENT OF TRANSPORTATION			
	9-25-12			
	REVISIONS			
DATE	CHANGE			

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